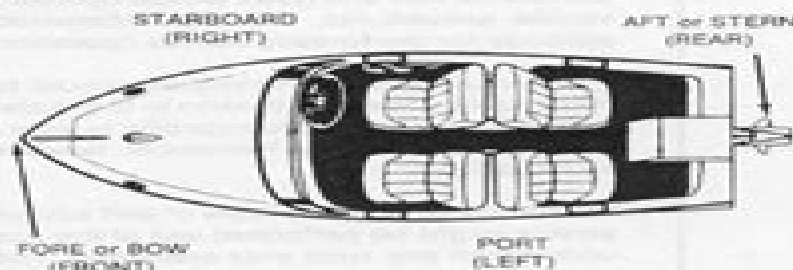


GENERAL INFORMATION

Directional Reference

Front of boat is bow; rear is stern. Starboard side is right side; port side is left side. In this service manual, all directional reference are given as they appear when viewing boat from stern, looking toward bow. (Figure 1)

Figure 1. Directional Reference



Serial Number Locations

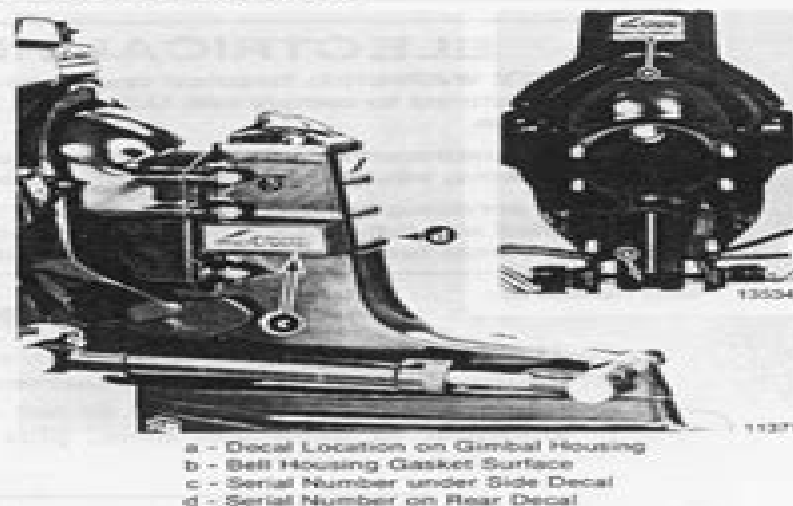
IMPORTANT: Serial numbers are the manufacturer's key to numerous engineering details applicable to the unit. When ordering parts, accessories and tools, or when corresponding with the manufacturer or dealer in regard to service matters, always specify stern drive and/or transom assembly serial number.

The transom assembly serial number location is permanently stamped on the bell housing gasket surface. For quick reference, the serial number also will be located on gimbal housing decal. (Figure 2)

The stern drive unit serial number is stamped on the drive shaft housing under MerCruiser decal on left side of housing. Serial number also is on the decal on rear of drive shaft housing. (Figure 2)

Both transom assembly and stern drive unit serial numbers are stamped in a pressure sensitive decal (located on side of engine rocker arm cover).

Figure 2. Transom Assembly (Top Illustration) and Stern Drive Unit Serial Number Locations



STEERING and SHIFT CABLE REQUIREMENTS

STEERING CABLE REQUIREMENT

CAUTION: If a steering cable with the wrong end dimensions is installed on a MerCruiser Power Steering System, severe damage to the steering system and the Power Steering pump will occur.

Total travel should be $8\frac{1}{2}'' \pm \frac{1}{2}''$ (21.6cm \pm 12.7mm) minimum travel of $4''$ (10.2cm) each side of mid-travel position; maximum travel of $4\frac{1}{2}''$ (11.4cm) each side of mid-travel position. (Figure 3)

SHIFT CABLE REQUIREMENT

Total travel of remote control shift cable, that is used on

MerCruiser I Stern Drives, should be $3\frac{1}{4}''$ (83mm), $1\frac{1}{4}''$ (41.3mm) on each side of mid-travel point. If these dimensions are not complied with, the stern drive will not shift properly into both forward and reverse.

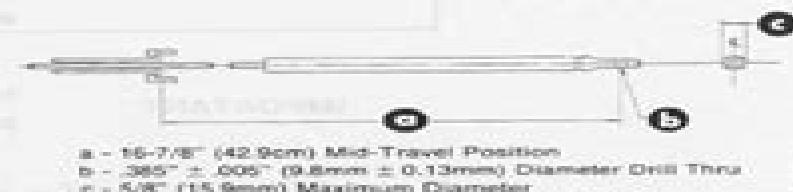


Figure 3. Steering Cable Travel

Mercury 260 Shop Manual

Mark Steyvers



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Table of Contents Mercruiser 260 Shop Manual

1. Understanding the eBook Mercruiser 260 Shop Manual
 - The Rise of Digital Reading Mercruiser 260 Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser 260 Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercruiser 260 Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser 260 Shop Manual
 - Personalized Recommendations
 - Mercruiser 260 Shop Manual User Reviews and Ratings
 - Mercruiser 260 Shop Manual and Bestseller Lists
5. Accessing Mercruiser 260 Shop Manual Free and Paid eBooks
 - Mercruiser 260 Shop Manual Public Domain eBooks
 - Mercruiser 260 Shop Manual eBook Subscription Services
 - Mercruiser 260 Shop Manual Budget-Friendly Options

6. Navigating Mercruiser 260 Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercruiser 260 Shop Manual Compatibility with Devices
 - Mercruiser 260 Shop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercruiser 260 Shop Manual
 - Highlighting and Note-Taking Mercruiser 260 Shop Manual
 - Interactive Elements Mercruiser 260 Shop Manual
8. Staying Engaged with Mercruiser 260 Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercruiser 260 Shop Manual
9. Balancing eBooks and Physical Books Mercruiser 260 Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercruiser 260 Shop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercruiser 260 Shop Manual
 - Setting Reading Goals Mercruiser 260 Shop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercruiser 260 Shop Manual
 - Fact-Checking eBook Content of Mercruiser 260 Shop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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