

01-01 Engine-Support Fasteners Checking (Noise Emission Control)

Check the front and rear engine-support fasteners for tightness. See [Fig. 1](#). See [Section 01.02](#) of the *Shuttle Bus Chassis Workshop Manual* for procedures.

NOTE: At engine overhaul, and whenever the engine has been removed, inspect the lower and upper isolators and replace them if they are worn. See [Fig. 1](#). See [Section 01.02](#) of the *Shuttle Bus Chassis Workshop Manual* for procedures.

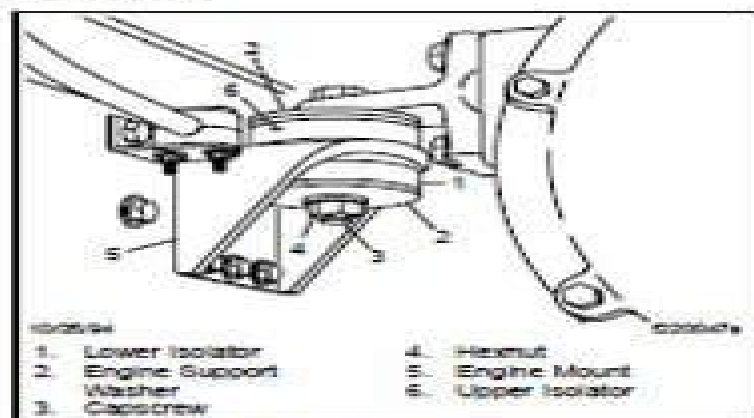


Fig. 1. Rear Engine Mount

01-02 Engine Drive Belt Inspecting



WARNING

The engine and the belt must be cool before you check the belt. Handling a hot belt can cause personal injury.

Worn or loose drive belts may cause premature bearing failure or engine overheating. Excessive tension, or too little tension on the belt may result in excessive and premature belt wear. Poly-V belts, or serpentine belts, are retained by a belt tensioner that requires no tension adjustment. Replace the engine drive belt if any conditions described in the visual inspection are found. V-belts are installed as individual belts, and as matched sets. When replacing a matched set of belts, always replace both belts at the same time. Matched belts must be from the same manufacturer. To inspect a belt, gently twist the belt to view the belt sidewalls and bottom. Visually inspect all drive belts for the following conditions, then perform the belt tension inspection.

Visual Inspection

1. Inspect the belt for glazing. See [Fig. 2](#), Ref. A. Glazing is indicated by shiny sidewalls, and is caused by friction created when a loose belt slips in the pulleys. It can also be caused by oil or grease contamination on the pulleys.
2. Check the belt for ply separation. See [Fig. 2](#), Ref. B. Oil, grease, or belt dressing can cause the belt to fall apart in layers. Repair any oil or coolant leaks that are affecting the belts before replacing the drive belts. Do not use belt dressing on any belt.
3. Check the belt for a jagged or streaked sidewall. See [Fig. 2](#), Ref. C. Jagged or streaked sidewalls are the result of foreign objects, such as sand or gravel in the pulley, or a rough pulley surface.
4. Check for tensile breaks (breaks in the cord body). See [Fig. 2](#), Ref. D. Cuts in a belt are usually caused by foreign objects in the pulley, or by prying or forcing the belt during removal or installation.
5. Check for uneven ribs on serpentine (poly-V) belts. See [Fig. 2](#), Ref. E. Foreign objects in the pulley will erode the undercut ribs, causing the belt to lose its gripping power.
6. Check the drive belts for cracks. See [Fig. 2](#), Ref. F. Small irregular cracks are usually the signs of an old belt.
7. Visually inspect the pulleys for excessive play or wobble. Excessive play or wobble indicates a failure of the pulley bearing. Check for belt

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1. Understanding the eBook Mb45 Owners Manual
 - The Rise of Digital Reading Mb45 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mb45 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mb45 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mb45 Owners Manual
 - Personalized Recommendations
 - Mb45 Owners Manual User Reviews and Ratings
 - Mb45 Owners Manual and Bestseller Lists
5. Accessing Mb45 Owners Manual Free and Paid eBooks
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 - Mb45 Owners Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Mb45 Owners Manual
 - Highlighting and Note-Taking Mb45 Owners Manual
 - Interactive Elements Mb45 Owners Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mb45 Owners Manual
9. Balancing eBooks and Physical Books Mb45 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mb45 Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mb45 Owners Manual
 - Setting Reading Goals Mb45 Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mb45 Owners Manual
 - Fact-Checking eBook Content of Mb45 Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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