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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	<b>[A] Installation:</b> Insert bolts (7) with installation adhesive. <b>828</b> Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	<a href="#">75A25.19-W-1008-010</a> <a href="#">75W25.19-W-1008-020</a>
4	Remove clutch position sensor (828) with intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (5) and press in.	
5	Remove clutch position sensor (828) from intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (5) and press in lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actuator and perform quick test		
8	Select "Touch clutch" in teach-in process	<b>[A] The process is completely menu-assisted under:</b> <ul style="list-style-type: none"> <li>• "CPC - Drive control (ADD)"</li> <li>• "Adaptation"</li> <li>• "Teach-in process"</li> <li>• "Teach-in cycle"</li> </ul>	
9	End actuator and disconnect diagnostic system		

828 Clutch position sensor

# Mercedes G24transmission Service Manual

**Paul-Marsh Co. Detroit**



## **Mercedes G24transmission Service Manual:**

Motor Sport William Boddy,1968      **GM Three Speed Automatic Transmission Service Manual** General Motors of Canada,1970      **Hydra-matic Transmission Service Manual** General Motors Corporation,1956      *Automatic Transmission, with Two Planetary Gear Sets, Assembly, Service & Repair* ,1966\*      **Hydramatic Transmission Service Manual GA99** ,1956      *Service Manual* ,1988      **Trimatic Automatic Transmission Service Manual** ,1972

**Trimatic Automatic Transmission Service Manual Series 3** General Motors-Holden's Sales. Service Division,1976

Fordomatic Transmission Service Manual GA 161 ,1957      *General Motors Automatic Transmission Overhaul* John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60      Direct and General Support Maintenance Manual ,1971      Chilton's Transmission Service Manual ,1989      Hydra-matic Transmission Service Manual Paul-Marsh Co. Detroit,1956      **Controlled Coupling Hydramatic Transmission Service Manual GA 162** ,1957      **How To Rebuild and Modify Your Manual Transmission** Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission      **Service Manual, Clutches & Transmissions, 4-speed Manual/4-speed Automatic,, Model Year 1968-1976** ,1980      Service Manual, Clutches and Transmissions, 4-speed Manual/4-speed Automatic, Starting Model Year 1977 ,1980      **1970-71-72 G.M. 3-speed (Strasbourg) Automatic Transmission Service Manual** General Motors of Canada,1972      **General Motors V-drive Transmission Service Manual** General Motors Corporation. Allison Division,1970      **Direct and General Support Maintenance Manual for Transmission Assembly, Automatic, Model TX 200-2A, Allison Division, GM, 2520-860-7342, Transmission Assembly, Automatic, Model TX 200-2B, Allison Division, GM, 2520-964-9207, Transmission Assembly, Automatic, Model TX 200-6, Allison Division, GM, 2520-045-3108** ,1969

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