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SIGMA CONTROL BASIC

# **Kaeser Sigma Basic Control Manual**

**Siddappa N.Byrareddy** 

#### **Kaeser Sigma Basic Control Manual:**

Elkind, Lincoln Laboratory, 1956

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a

and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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web the normal chemical composition for this grade is as the following c  $2\ 7\ 3\ 7$  si  $0\ 8\ 2\ 9$  mn  $0\ 3\ 0\ 7$  p  $0\ 1$  s  $0\ 02$  the chemical composition has big difference in different standards all compositions are just for reference

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