



GncCam

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M110 G00 X41
M120 G00 Z-40
M130 G00 X30
M140 G00 X41
M5 M0
M71 M0
M3 M1200 F600 M0
M150 G00 X30 Z0
M140 G00 X20
M170 G00 Z-2 X30
M5 M0
M71 M0
M3 M1200 F600 M0
M150 G00 X0 Z1
M190 G00 Z-40
M200 G00 Z1
M5 M0
M71 M0
M3 M1200 F600 M0
M250 G00 Z0 X10
M240 G00 Z-40
M270 G00 Z0
M290 G00 Z1
M5 M0
M71 M0
M3 M1200 F600 M0
M250 G00 Z-100 X40
M300 G00 X10
M310 G00 X40
M320 G00 Z-40
M330 G00 Z-100 M0
M5 M0
M30

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# Manual Cnc Simulator

**L Darling-Hammond**



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