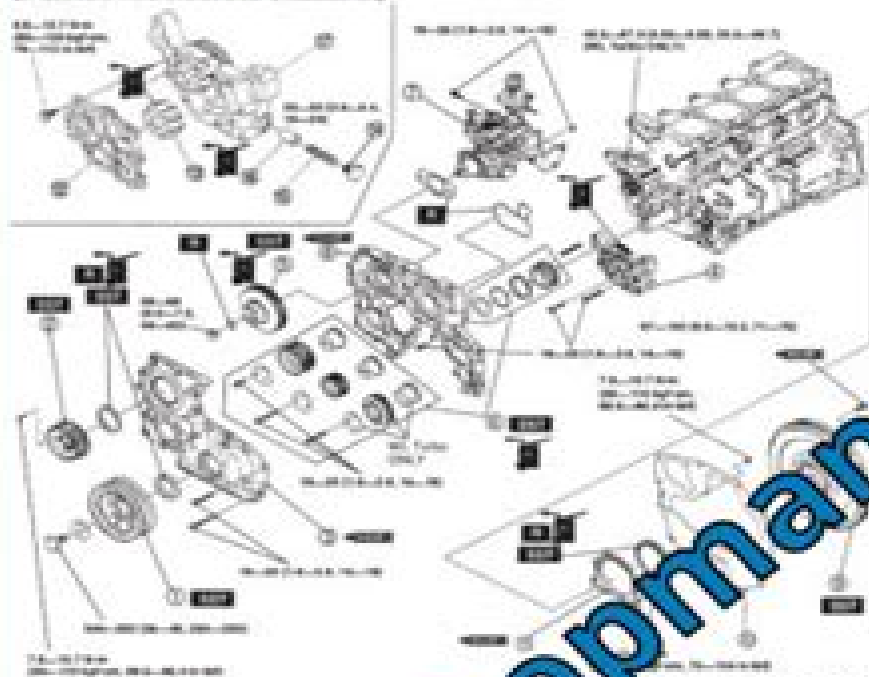


# Mazda B-Series 1998-2006 Workshop Manual

## CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



|   |                   |
|---|-------------------|
| 1 | Crankshaft pulley |
| 2 | Oil pump          |
| 3 | Timing gear cover |
| 4 | Oil pump          |
| 5 | Oil pump          |
| 6 | Timing gear       |
| 7 | Oil pump          |
| 8 | Oil pump          |

|    |          |
|----|----------|
| 9  | Oil pump |
| 10 | Oil pump |
| 11 | Oil pump |
| 12 | Oil pump |
| 13 | Oil pump |
| 14 | Oil pump |
| 15 | Oil pump |
| 16 | Oil pump |
| 17 | Oil pump |

## Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



## PIP Pulley Disassembly Note

- Remove the PIP by using the SST.



## Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



## PIP Gear Disassembly Note

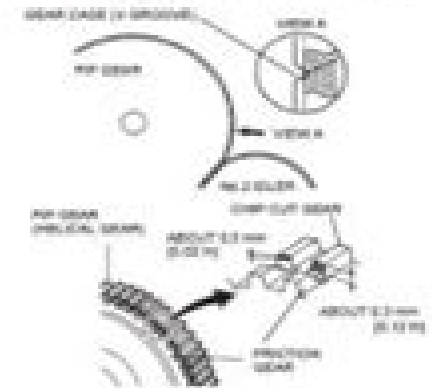
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

## Note

- If the ship out gear is hard to find, move the PIP gear on notch back and forth, then check the ship out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

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**Mazda Motor Corporation**



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*1998 Mazda B-series Workshop Manual* Mazda Motor Corporation, 1997      **Battery Service Manual** Donald Douglas Blanchard, 1920      *General Catalogue of Printed Books* British Museum. Department of Printed Books, 1971      Gale's Auto Sourcebook 2 Karen Hill, 1992-05 This book is designed to present in one convenient source comments published in periodicals about 325 automobile models manufactured since 1987 on a model by model basis These periodicals range from general interest to specialized sources as well as repair manuals and other publications related to the individual models

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### **Table of Contents Mazda B Series Shop Workshop Manual**

1. Understanding the eBook Mazda B Series Shop Workshop Manual
  - The Rise of Digital Reading Mazda B Series Shop Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B Series Shop Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mazda B Series Shop Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B Series Shop Workshop Manual
  - Personalized Recommendations

- Mazda B Series Shop Workshop Manual User Reviews and Ratings
- Mazda B Series Shop Workshop Manual and Bestseller Lists
- 5. Accessing Mazda B Series Shop Workshop Manual Free and Paid eBooks
  - Mazda B Series Shop Workshop Manual Public Domain eBooks
  - Mazda B Series Shop Workshop Manual eBook Subscription Services
  - Mazda B Series Shop Workshop Manual Budget-Friendly Options
- 6. Navigating Mazda B Series Shop Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mazda B Series Shop Workshop Manual Compatibility with Devices
  - Mazda B Series Shop Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mazda B Series Shop Workshop Manual
  - Highlighting and Note-Taking Mazda B Series Shop Workshop Manual
  - Interactive Elements Mazda B Series Shop Workshop Manual
- 8. Staying Engaged with Mazda B Series Shop Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mazda B Series Shop Workshop Manual
- 9. Balancing eBooks and Physical Books Mazda B Series Shop Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mazda B Series Shop Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda B Series Shop Workshop Manual
  - Setting Reading Goals Mazda B Series Shop Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda B Series Shop Workshop Manual
  - Fact-Checking eBook Content of Mazda B Series Shop Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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