

MSZ-FE18NA MSZ-GE24NA MSY-GE24NA

When installing multi units, refer to the installation manual of the multi unit for outdoor unit Description of the section of

Required Tools for installation JOSEPHASHAHION.

Phillips somworker **Convent** Normal line Utility knote or achievors 3 in. CTS ment broke sales Romanus were noth. Wilhersofts Sort representation

5/3(2 in. (4 mm) hexalgonal wrench Flame tool for R410A Gauge manifold for R410A. Welcours pump for 804 10A Charge hose for R410A Pipe cutter with reamer.

#### 1. BEFORE INSTALLATION

#### 1-1. THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY

- Be sure to read these safety precautions and instructions.
- Be sure to observe the warmings and cautions specified here
- After reading this manual, be sure to store it with the OPERATING INSTRUCTIONS for future reference.
- Please report to your supply authority or obtain their consent before connecting this equipment to the power supply system.

#### A WARNENG (Could lead to death or serious injury.)

- Do not install the unit by yourself (user). Improper or incomplete installation could cause fire, electric shock, injury due to the unit falling, or water leakage. Consult a qualified installer or the dealer from whom
- Follow the inetructions detailed in the installation manual. Incomplete installation could cause fire or electric shock, injury due to the unit falling.
- or leakings of water. Install the unit securely in a place that can bear the weight of the unit.
- If the installation location cannot bear the weight of the unit, the unit could fall causing
- Perform electrical work according to the installation manual and be sure to use an exclusive circuit. Do not connect other electrical appliances to the circuit. If the capacity of the power circuit is insufficient or there is incomplete electrical work. it could result in a fire or an electric shock.
- Ground the unit correctly.

you ourchassed the unit.

- Do not connect the ground wire to a gas pipe, water pipe, lightning rod or telephone round. Defective grounding could cause electric shock.
- Do not damage the wires. Damaged wires could cause fire.
- Be sure to shut off the main power when setting up the indoor P.C. board or When pumping down the refrigerant, stop the compressor before disconnecting well-bloods.
- Failure to do no rought course electric should. ■ Use the specified wires to securely connect the indoor and outdoor units. Attach the wires firmly to avoid applying stress to the terminal block.
- riproper connection could cause fire. Do not install the unit in a place where flammable gas may leak.
  - If gas leaks and accumulates around the unit, it could cause an explosion.
- Do not use intermediate connection of the power cord or the extension cord. Do not connect many devices to one AC outlet.
  - It could recess a fine or an electric shock.
- Use the parts provided or specified parts for the installation work.

electric shock, the unit falling, etc.

 When plugging the power supply plug into the outlet, make sure that there is no dust, blockage, or loose parts both in the outlet and on the plug. Verify that the power supply plug is completely in the outlet.

If there is dust, blockage, or loose parts on the power supply plug or the outlet, it could cause electric shock or fire. If loose parts are found on the power supply plug, replace it.

- Securely attach the electrical cover to the indoor unit and the service panel to titles orundoser wmitt.
  - If the electrical cover of the indoor unit antifor the service panel of the outdoor unit are not attached securely, dust, water, etc. could collect in the unit and could cause a fire or men editorately, substacks.
- When installing or relocating the unit, make sure that no substance other than the specified refrigerant (R416A) enters the refrigerant circuit.
- Any foreign substances in the refrigerant circuit can cause abnormal pressure rise or an explication.
- Do not discharge the refrigerant into the atmosphere. Check that the refrigerant gas. does not leak after installation has been completed. If refrigerant leaks during installation, ventilate the room
  - If refrigerant comes in contact with a fire, harmful gas could be generated. If refrigerant gas leaks indoors, and comes into contact with the flame of a fan heater,
- space heater, stove, etc., harmful gases will be generated. Use appropriate tools and piping materials for installation.
- The pressure of R410A is 1.6 times higher than R22, Not using the appropriate tools. and materials, or improper installation could cause the pipes to burst causing an
- the refrigerant places.
- If the refrigerant pines are disconnected while the compressor is purples and the stop valve is open, air could be drawn in and the pressure in the refrigeration cycle could become abnormally high, causing the pipes to burst.
- When installing the unit, securely connect the refrigerant pipes before starting the compression.
  - If the compressor is started before the refrigerant pipes are connected and the stopvalve is open, air could be drawn in and the pressure in the refrigeration cycle could become abnormally high, causing the pipes to burst.
- Feater a flare out with a torque wrench as specified in this manual.
- If fisationed too tight, a flare nut could break and ceuse refrigerant leakage.
- The use of defective parts could cause an injury or leakage of water due to a fire, an 

  Install the unit according to national wiring regulations.

#### A CAUTION (Could lead to senous injury when operated incorrectly)

- Depending on the installation area, install a Ground Fault Interrupt (GFI) circuit becausing. If the Ground Fault Interrupt (GFI) circuit breaker is not installed, an electric shock
- minuted executive.
- Perform the drainage/piping work securely according to the installation.
  - If there is defect in the drainage/biping work, water could drip from the unit, and damage household being.
- Do not touch the air inlet or the aluminum fins of the outdoor unit. This could cause injury.
- Oo not install the outdoor unit where small animals may live.
  - If small animals enter the unit and damage its electrical parts, it could cause a maifunction, smoke emission, or fire. Keep the area around the unit clean.

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