



## Quick Specs

### Light Industrial Applications

Farm  
Ranch  
Hobby

### Processes

TIG (GTAW)  
Stick (SMAW)

### Input Power

1-Phase Power

### Rated Output at 20% Duty Cycle

TIG: 150 A at 15 VDC, 150 A at 15 VAC  
Stick: 130 A at 25 VDC, 150 A at 25 VAC

### Amperage Range

	AC High	AC Low	DC
TIG:	50-165	20-50	30-160
Stick:	35-165	20-50	25-130

### Max. Open-Circuit Voltage

75

### Weight

140 lb (64 kg)

## The Power of Blue.®

Upgraded circuitry gives you finer TIG output adjustment with the remote foot or fingertip control. If you need more output while using the remote control, simply increase the setting of the front panel amperage control.

AC output for superior aluminum welding and DC output for mild and stainless steel.

Four-position polarity and range selector switch offers two AC current ranges, DC electrode (-) for TIG, and DC electrode (+) for Stick.

Special arc starting circuitry eliminates high-frequency starts.

Built-in arc assist starter for DC TIG.

Built-in arc assist stabilizer for AC TIG on aluminum.

Process switch automatically sets machine for TIG or Stick.

Unique "flow-through" shielding gas TIG torch connection allows removal of torch without tools.



Just supply Argon gas, stick electrodes, filler rod, gloves and helmet and you are ready to weld!



### Comes Complete With:

- Power source with primary cord (plug provided on 230 V model)
- DB1712RDi TIG torch with backcap, ceramic gas cup, 3/32 in (2.4 mm) collet and collet body, and 2% thoriated tungsten
- International-style quick-connect torch
- 12 ft (3.7 m) work cable and clamp
- Stick electrode holder with 15 ft (4.6 m) cable
- RFGS-14 foot-operated remote control with 20 ft (6 m) cord
- Gas regulator, flowmeter and 12-1/2 ft (3.8 m) shielding gas hose
- "How-To" DVD (in English and Spanish)

Preset automatic postflow timer protects tungsten tip, workpiece and torch.

Automatic high temperature shutdown.



Power source is warranted for 3 years, parts and labor.  
Original main power rectified parts are warranted for 5 years.

MADE IN **USA**  
APPLETON, WI



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# Miller Welding Machine Service Manual

**Michael Hoelscher**



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