Econotig®

Arc Welding Power Source

Quick Specs

Light Industrial Applications

Farm Ranch Hobby **Processes**

TIG (GTAW) Stick (SMAW)

Input Power

1-Phase Power

Rated Output at 20% Duty Cycle

TIG: 150 A at 15 VDC, 150 A at 15 VAC Stick: 130 A at 25 VDC, 150 A at 25 VAC

Amperage Range AC High AC Low DC

TIG: 50-165 20-50 30-160 Stick: 35-165 20-50 25-130

Max. Open-Circuit Voltage 78

Weight 140 to (64 kg)

The Power of Blue:

Upgraded circuitry gives you finer TiG output adjustment with the remote foot or fingertip control. If you need more output while using the remote control, simply increase the setting of the front panel amperage control.

AC output for superior aluminum welding and DC output for mild and stainless steel.

Four-position polarity and range selector switch offers two AC current ranges, DC electrode (-) for TSG, and DC electrode (+) for Stick.

Special arc starting circuitry eliminates high-frequency starts.

Built-in arc assist starter for DC TIG.

Built-in arc assist stabilizer for AC TIG on aluminum.

Process switch automatically sets machine for TIG or Stick.

Unique "flow-through" shielding gas TIG torch connection allows removal of torch without tools.



Just supply Argon gas, stick electrodes, filler rod, gloves and helmet and you are ready to weld?

Comes Complete With:

- Power source with primary cord (plug provided on 230 V model)
- D81712RDI Till torch with backcap, ceramic gas cup, 3/32 in (2.4 mm) collet and collet body, and 2% thoristed tungsten
- International-style quick-connect torch
- 12 ft (3.7 m) work cable and clamp
- Stick electrode holder with 15 ft (4.6 m) cable
- RFCS-14 foot-operated remote control with 20 ft (6 m) cord
- Gas regulator, flowmeter and 12-1/2 ft (3.8 m) shielding gas hose
- "How-To" DVD (in English and Spanish)



Preset automatic postflow timer protects tungsten tip, workpiece and torch.

Automatic high temperature shutdown.



Power source is warranted for 3 years, parts and labor.

Original main power rectified parts are warranted for 5 years.

APPLETON WILLIAM



Miller Electric Mfp. Co.

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International Headquarters

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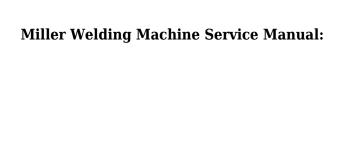
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Miller Welding Machine Service Manual

Michael Hoelscher



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Table of Contents Miller Welding Machine Service Manual

- 1. Understanding the eBook Miller Welding Machine Service Manual
 - The Rise of Digital Reading Miller Welding Machine Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Miller Welding Machine Service Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Miller Welding Machine Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Miller Welding Machine Service Manual
 - Personalized Recommendations
 - Miller Welding Machine Service Manual User Reviews and Ratings
 - Miller Welding Machine Service Manual and Bestseller Lists

- 5. Accessing Miller Welding Machine Service Manual Free and Paid eBooks
 - Miller Welding Machine Service Manual Public Domain eBooks
 - Miller Welding Machine Service Manual eBook Subscription Services
 - Miller Welding Machine Service Manual Budget-Friendly Options
- 6. Navigating Miller Welding Machine Service Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Miller Welding Machine Service Manual Compatibility with Devices
 - Miller Welding Machine Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Miller Welding Machine Service Manual
 - Highlighting and Note-Taking Miller Welding Machine Service Manual
 - Interactive Elements Miller Welding Machine Service Manual
- 8. Staying Engaged with Miller Welding Machine Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Miller Welding Machine Service Manual
- 9. Balancing eBooks and Physical Books Miller Welding Machine Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Miller Welding Machine Service Manual
- 10. Overcoming Reading Challenges
 - $\circ\,$ Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Miller Welding Machine Service Manual
 - Setting Reading Goals Miller Welding Machine Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Miller Welding Machine Service Manual
 - Fact-Checking eBook Content of Miller Welding Machine Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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