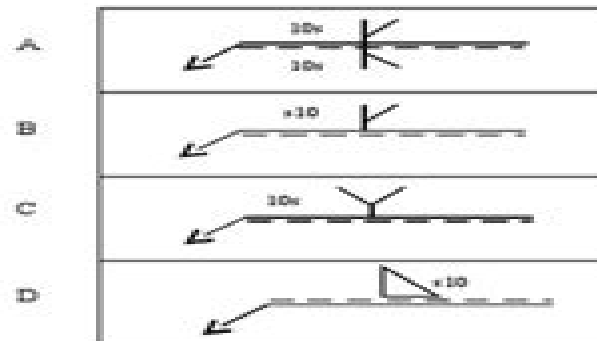


1. Which of these drawing symbols shows weld penetration depth in accordance with BS EN 22553?



2. BS EN 288 & BS EN ISO 15614 are specifications for.....

- A welder approval testing
- B welding equipment calibration
- C **welding procedure approval**
- D consumables for submerged arc welding

3. What determines the penetrating power of Gamma rays?

- A time
- B **type of isotope**
- C source-to-film distance
- D source strength

4. Which element has the greatest effect on the HAZ hardness of carbon-manganese steel?

- A Molybdenum
- B Chromium
- C Titanium
- D **Carbon**

5. Pre-heating a steel plate with a carbon equivalent value (CEV) of 0.48 may be required in order to .....

- A drive out moisture from the plate
- B **prevent excessive hardening in the HAZ**
- C prevent the formation of castles
- D improve the mechanical properties of the weld metal

6. A welder approval certificate should be withdrawn if .....

- A he has not done any welding for a period of 4 months
- B **he has been absent from work for a period of 7 months**
- C the repair rate for his welds exceeds 1%
- D his work has been examined by UT only

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**Liyong Dong**



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