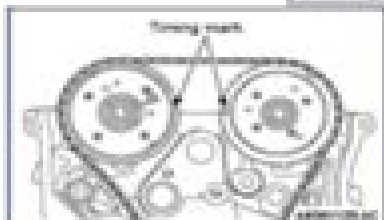
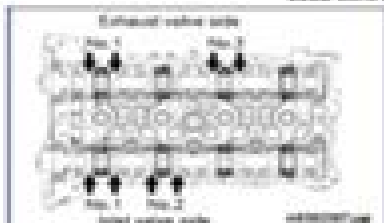


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Measure valve clearance in the following procedure.  
Check and adjust the valve clearance with the timing chain included.  
**Caution** Always rotate the crankshaft clockwise.



1. Rotate the crankshaft clockwise to align the timing mark of the inlet  $\frac{1}{2}$  or 1 sprocket and the exhaust camshaft sprocket with the top surface of the cylinder head as illustrated. (Set the No. 1 piston at top dead centre on the compression stroke.)



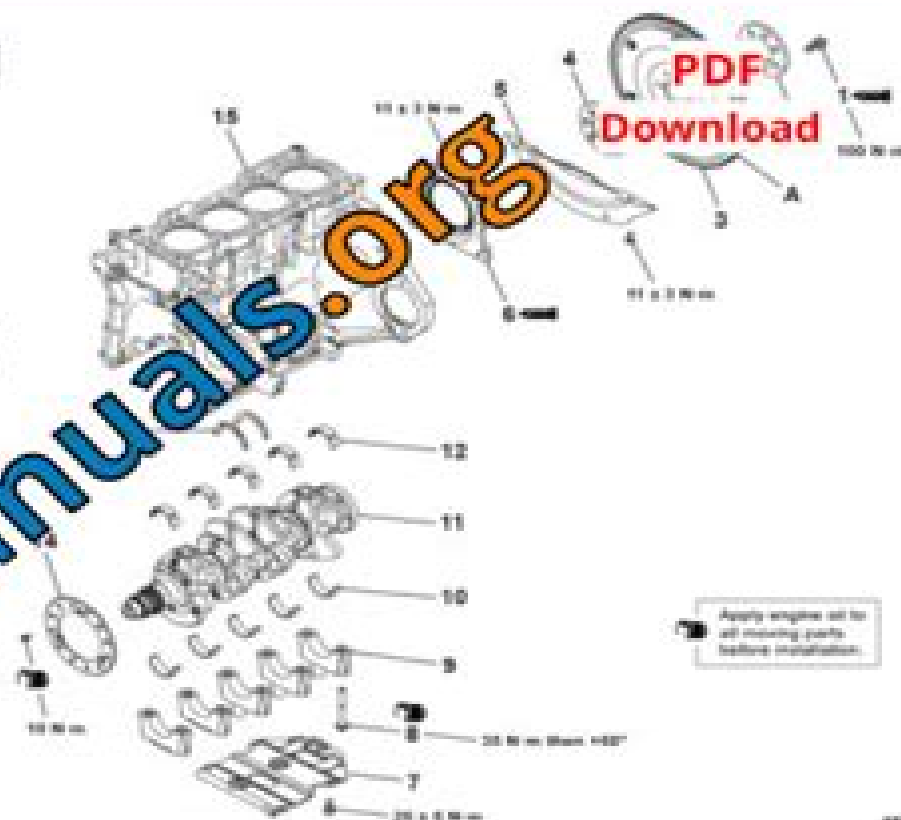
2. Valve clearance can be measured at the position in this condition.



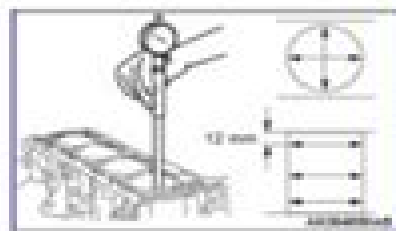
3. Use a thickness gauge to measure clearance between the camshaft and valve tappet.  
Standard value (cold engine)

Inlet side:  $0.20 \pm 0.03$  mm  
Exhaust side:  $0.30 \pm 0.03$  mm

4. If measured values are out of the standard value, record measured



Apply engine oil to all moving parts before installation.



4. Using a cylinder gauge, measure the cylinder bore and circularity. If excessively worn, replace the cylinder block.  
Standard value:

# Mitsubishi Outlander Haynes Manual

**Ian Pickup**



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## **Table of Contents Mitsubishi Outlander Haynes Manual**

1. Understanding the eBook Mitsubishi Outlander Haynes Manual
  - The Rise of Digital Reading Mitsubishi Outlander Haynes Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Outlander Haynes Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mitsubishi Outlander Haynes Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Outlander Haynes Manual
  - Personalized Recommendations
  - Mitsubishi Outlander Haynes Manual User Reviews and Ratings
  - Mitsubishi Outlander Haynes Manual and Bestseller Lists
5. Accessing Mitsubishi Outlander Haynes Manual Free and Paid eBooks
  - Mitsubishi Outlander Haynes Manual Public Domain eBooks
  - Mitsubishi Outlander Haynes Manual eBook Subscription Services

- Mitsubishi Outlander Haynes Manual Budget-Friendly Options
- 6. Navigating Mitsubishi Outlander Haynes Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mitsubishi Outlander Haynes Manual Compatibility with Devices
  - Mitsubishi Outlander Haynes Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mitsubishi Outlander Haynes Manual
  - Highlighting and Note-Taking Mitsubishi Outlander Haynes Manual
  - Interactive Elements Mitsubishi Outlander Haynes Manual
- 8. Staying Engaged with Mitsubishi Outlander Haynes Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mitsubishi Outlander Haynes Manual
- 9. Balancing eBooks and Physical Books Mitsubishi Outlander Haynes Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mitsubishi Outlander Haynes Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mitsubishi Outlander Haynes Manual
  - Setting Reading Goals Mitsubishi Outlander Haynes Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitsubishi Outlander Haynes Manual
  - Fact-Checking eBook Content of Mitsubishi Outlander Haynes Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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