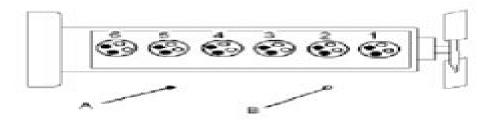
MOTOR CATERPILLAR C15



A= Escape B= Admisión

	Válvulas de Admisión			Válvulas de Escape			
JUEGO DE LAS VÁLVULAS (MOTOR PARADO)	0,38 ± 0,08 mm			0,76 ± 0,08 mm			
	0,015 ± 0,003 pulg			0,030 ± 0,003 pulg			
Carrera de compresión - punto muerto superior	1-2-4			1-3-5			
Carrera de compresión - punto muerto superior de la carrera de escape	3-5-6			2-4-6			
Orden de encendido	1-5-3-6			2-4			
		DRES					
	ESPECIFICACION			78,0 ± 0,2 mm			
TORQUE DE TUERCA		A.	74 ± 7 Lb-ft				
COMPROBACION DE AJUSTE D	E JUEGO DE	VALVULA	5				
VALVULAS PRIMERA VUELTA	1	2	- 4	1	3		- 5
Pistón #1 en punto muerto superior (carrera de compresión)	Válvulas de Admisión			Válvulas de Escape			
VALVULAS SEGUNDA VUELTA	3	5	6	2	4		- 6
Después de girar 360° (una vuelta) pistón #1 en punto muerto superior (carrera de escape)	Válvulas de Admisión			Válvulas de Escape			
COMPROBACION DE AJUSTE DE	E JUEGO DI	E INYEC	TORES				
Inyectores primera vuelta	3-5-6						
Inyectores segunda vuelta	1-2-4						
NUMERO DE PIEZA	NOMBRE DE LA PIEZA			CANTIDAD			
9U-7227	Calibrador de altura		1				

Manual Calibracion Motor Caterpillar C12

Victor M. Corman

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