

18.1 Error Code Details

18.1.1 Table of error code details

- *1 Only for Color Image Reader
- *2 Contact the person in charge
- *3 Only for IR C5185-series
- *4 Finisher-W1/W2
- *5 Finisher-W2
- *6 Finisher-N1
- *7 Puncher Unit-AH1/AG1/AJ1/AJ2/AJ3

T-58-1

Displayed code	Detection timing	Remedial action
E0000	Insufficient temperature rise of fixing unit when power is turned ON	
E0001	When the temperature of the fixing belt main thermistor failed to reach 50 deg.C within 120 sec. after the fixing belt temperature regulation has started	Check for broken or disconnected heater wires. Checking Disconnection of the Connector in the Thermistor Wiring. Replace the fixing belt unit. Replace the fuser. Replace the H4 power supply PCB and AC driver PCB. Replace the DC controller PCB 2 (MAISY). In the service mode, clear the error by selecting <COPIER > FUNCTION > CLEAR > ERR.
E0001	When the temperature of the pressure belt main thermistor failed to reach 50 deg.C within 120 sec. after the pressure belt temperature regulation has started	Check for broken or disconnected heater wires. Replace the fixing belt unit. Checking Disconnection of the Connector in the Thermistor Wiring. Replace the fuser and AC driver PCB. Replace the DC controller PCB 2 (MAISY). In the service mode, clear the error by selecting <COPIER > FUNCTION > CLEAR > ERR.
E0002	Abnormally high temperature rise of fixing unit (circuit trouble)	
E0001	When the fixing belt main thermistor has detected a high temperature (ASNC detection)	Check the connection of the connector in the thermistor wiring (wire-pinching, disconnection). Replace the fixing unit. Replace the H4 unit, halogen heater, fuser and AC driver PCB. Replace the DC controller PCB 2 (MAISY). In the service mode, clear the error by selecting <COPIER > FUNCTION > CLEAR > ERR.
E0002	When fixing sub-thermistor 1 has detected a high temperature (ASNC detection)	
E0003	When fixing sub-thermistor 2 has detected a high temperature (ASNC detection)	
E0001	When pressure main thermistor has detected a high temperature (ASNC detection)	
E0002	When pressure sub-thermistor 1 has detected a high temperature (ASNC detection)	
E0003	When pressure sub-thermistor 2 has detected a high temperature (ASNC detection)	
E0002	Insufficient temperature rise of fixing unit	
E0002	When the fixing main thermistor fails to reach 80 deg.C within the prescribed period of time after reaching 50 deg.C during warm-up	Replace the fixing belt unit. Replace the fuser and AC driver PCB. Replace the DC controller PCB 2 (MAISY). In the service mode, clear the error by selecting <COPIER > FUNCTION > CLEAR > ERR.
E0003	When the fixing main thermistor fails to reach 110 deg.C within the prescribed period of time after reaching 80 deg.C during warm-up	
E0004	When the fixing main thermistor fails to reach 130 deg.C within the prescribed period of time after reaching 110 deg.C during warm-up	
E0005	When the fixing main thermistor fails to reach 150 deg.C within the prescribed period of time after reaching 130 deg.C during warm-up	
E0006	When the fixing main thermistor fails to reach 170 deg.C within the prescribed period of time after reaching 150 deg.C during warm-up	
E0001	When the pressure main thermistor fails to reach 80 deg.C within the prescribed period of time after reaching 50 deg.C during warm-up	
E0002	When the pressure main thermistor fails to reach 100 deg.C within the prescribed period of time after reaching 80 deg.C during warm-up	
E0003	Fixing unit low temperature trouble	
E0001	When the fixing main thermistor has detected a temperature below 130 deg.C for the prescribed period of time after standby	Check/ing Disconnection of the Connector in the Thermistor Wiring. Replace the fixing belt unit. Replace the fuser and AC driver PCB. Replace the DC controller PCB 2 (MAISY). In the service mode, clear the error by selecting <COPIER > FUNCTION > CLEAR > ERR.
E0002	When the pressure main thermistor has detected a temperature below 50 deg.C for the prescribed period of time after standby	
E0004	Fixing unit protection circuit trouble	
E0001	When there is a short-circuit detection error in the halogen heater (ASNC detection)	Check the connection of the J214 jack of the AC driver PCB, and replace the AC driver PCB (circuit short). Replace the Pressure heater. Replace the Fixing unit. Replace the DC controller PCB 2 (MAISY).

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Anthony S. Fauci



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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the
maximum deviation from a horizontal flat surface

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certification of multiple grades is available

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web the most common specification for flatness is astm s industry standards for flatness which most companies follow what
happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different
ways to flatten it out to get within tolerance

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 generally limits the permitted variation in straight ness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible varia tion from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross sec tion properties cross section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1