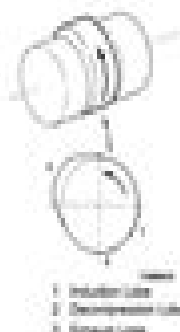


System Components

VEB Camshaft

On D117 engines with a compression brake, the camshaft has an induction side (1) and decompression side (2) in addition to the normal exhaust side (3) on each cam profile for the exhaust valves. The induction and decompression side lift height is 0.8 mm (0.031 inch) above the base circle, which is equivalent to about 1.1 mm (0.043 inch) at the valve bridge. The induction side is positioned to open the exhaust valves at the end of the intake stroke. The decompression side is positioned to open the exhaust valves at the end of the compression stroke.

The valve clearance must be zero for the induction and decompression sides to open the exhaust valves.

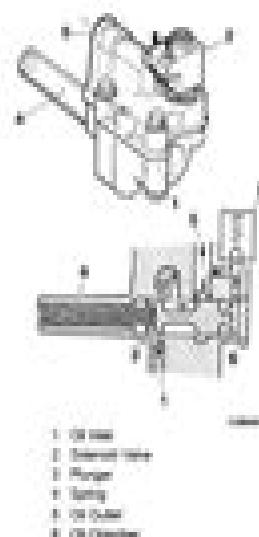


VEB Control Valve

The control valve is mounted on the cylinder head under the valve cover and is connected to the oil system and the rocker arm shaft. The purpose of the control valve is to reduce oil pressure to the rocker arms while the engine is operating. There is always full system oil pressure to the control valve seat (1). A spacer connects the seat to the side oil gallery in the cylinder block. Oil pressure to the rocker arm shaft can be increased by a external valve (2) mounted on the control valve, from about 100 kPa (14.5 psi) while the engine is operating to over 200 kPa (29 psi) during compression braking.

During engine operation, the force of the spring and oil pressure in the oil chamber hold the control valve plunger in balance. This action reduces oil pressure.

When the external valve is actuated, the oil chamber (3) is drained and the spring (4) presses the plunger (2) to its end position. The plunger completely opens the oil inlet (5) and the oil pressure to the rocker arm shaft is increased.



VEB Exhaust Rocker Arms

The exhaust rocker arms on all engines with a compression brake are larger than those of a conventional engine.

The rocker arm is equipped with a non-return valve and a plunger with a pressure limiting valve. Its purpose is to regulate oil flow during compression braking.

Spring load pressure holds the rocker arm at the rest position against the valve bridge.

Valve clearance is greater on an engine without a compression brake, because the induction and decompression sides must not open the exhaust valves while the engine is operating.

Shims are placed on the exhaust valve bridge to adjust the valve clearance.

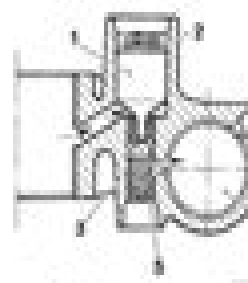
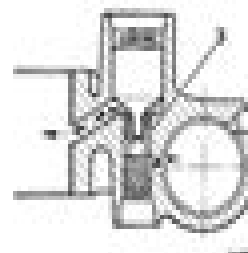
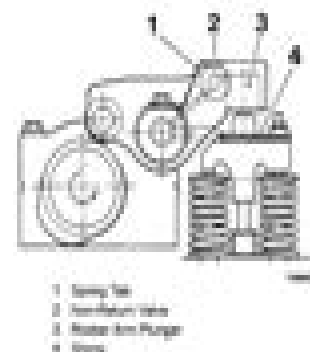
Note: Do not use more than two shims to obtain proper valve clearance.

VEB Non-Return Valve

There is a non-return valve consisting of a plunger (1), spring (2) and ball (3) in the rocker arm. When oil from the rocker arm shaft is forced into the valve, the spring force and the oil pressure determine movement of the plunger.

When the oil pressure is low, about 100 kPa (14.5 psi), the control valve is in its engine operating position. During this time, the plunger (1) will not move out of its rest position because the oil pressure cannot overcome the spring force. The plunger pin prevents the ball (3) from seating and the oil can flow freely through the valve in both directions.

When the control valve is in position for compression braking, oil pressure to the non-return valve increases. The spring force in the non-return valve is such that when the oil pressure exceeds about 200 kPa (29 psi), it overcomes the spring force and moves the plunger (1) to where it no longer controls the ball (3). The spring (2) forces the ball against its seat and the oil contained above the plunger (1) cannot flow past the ball (3). As a result, high oil pressure is formed above the plunger (1).



- 1 Plunger
2 Spring
3 Ball
4 Rocker Arm Plunger
5 Spring

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S Ashworth



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