

**NOTE**

ADAPTER (Part No. HD-47856-3) and main drive gear have right-hand threads.

4. See Figure 6-47, Thread ADAPTER (Part No. HD-47856-3) onto end of main drive gear until it contacts main drive gear.

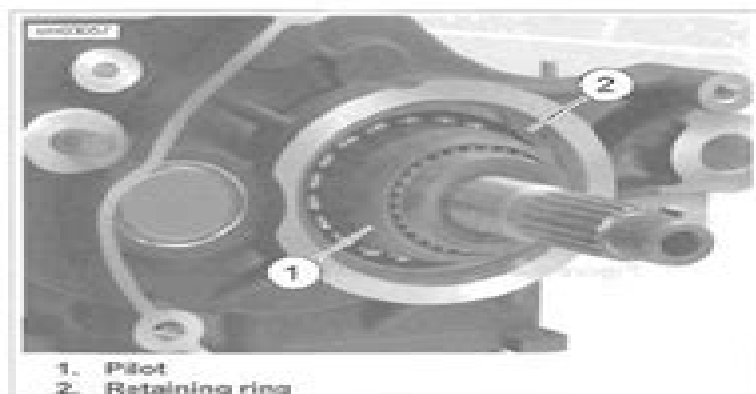


Figure 6-45. Install Pilot

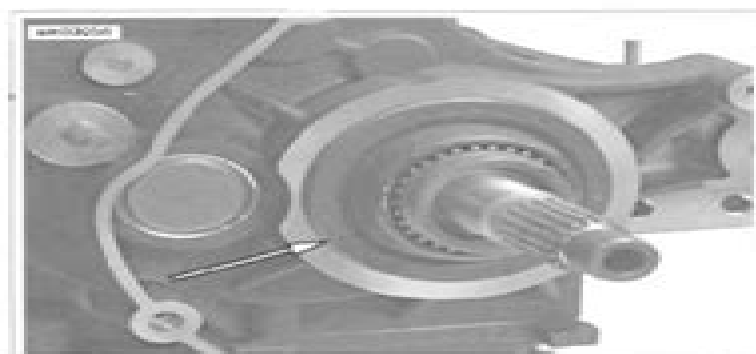


Figure 6-46. Place Main Drive Gear Seal Over Pilot

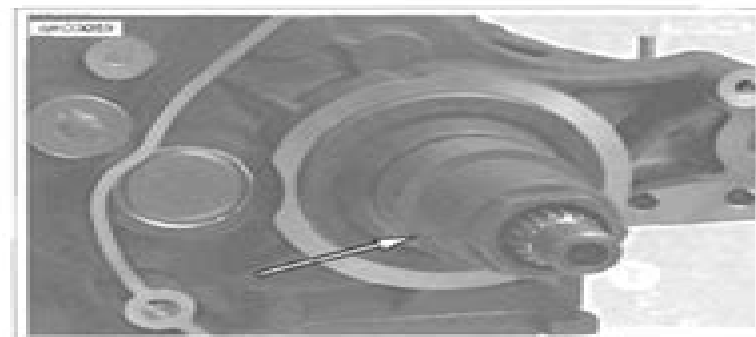


Figure 6-47. Install Adapter

5. See Figure 6-48, Slide INSTALLER (Part No. HD-47856-1) (1) over adapter until cupped end of installer is flat against seal.
6. Thread NUT (Part No. HD-47856-6) (2) onto end of adapter, until it tightens against installer.
7. See Figure 6-49, Place CROW'S FOOT WRENCH (Part No. HD-47856-7) (1) with 1/2 inch drive breaker bar (2) on large nut. Place an adjustable wrench (3) on flats of hex head cast into end of adapter.
8. Holding adjustable wrench, tighten large nut with crow's foot wrench until outer face of seal is flush with outer edge of transmission bore.

**NOTE**

It is acceptable to recess seal as much as 0.030 in. (0.762 mm) below outer edge of bore. Seal depth is controlled by tool.

9. Remove nut, installer, adapter and pilot.
10. Install bearing housing and transmission components. See 6.6 TRANSMISSION ASSEMBLY, Installation.
11. Install sprocket and drive belt. See 5.7 TRANSMISSION SPROCKET, Do not adjust belt at this time.
12. Install the bearing inner race on the transmission mainshaft. See 6.8 TRANSMISSION CASE, Assembly.
13. Install the primary chaincase housing. See 5.5 PRIMARY CHAINCASE HOUSING, Installation.
14. Install the clutch assembly, primary chain, chain tensioner assembly and compensating sprocket components. See 5.4 DRIVE COMPONENTS, Installation.
15. Install the primary chaincase cover. See 5.3 PRIMARY CHAINCASE COVER, Installation.
16. Adjust the drive belt. See 1.12 DRIVE BELT AND SPROCKETS, Adjusting Belt Deflection.
17. Install exhaust system. See 4.17 EXHAUST SYSTEM, System: FLSTC, FXST, FXSB or 4.17 EXHAUST SYSTEM, System: FLSTN, FLSTFm, FLSt.

# Manual Harley Flstf Evo

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