

FIGURE 11



Undo connections (1, 4 and 7) and remove fan belt and water pump. Undo hose (7) and remove alternator. Undo hose (4) and remove water pump (1).

FIGURE 12



Remove injection pump (1) using tool PMS2114 (2) to undo bottom mounting nut.

FIGURE 13



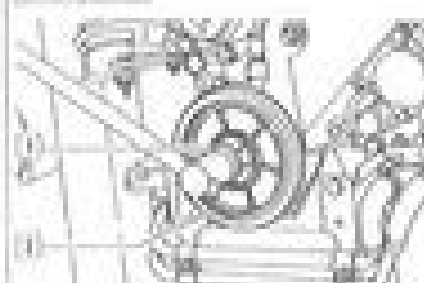
Disconnect exhaust (1) remove drive belt (2) and water pump drive pulley (3).

FIGURE 14



Remove engine bracket (1) from rotating by inserting tool PMS2115 (2) and pull for disassembling along back.

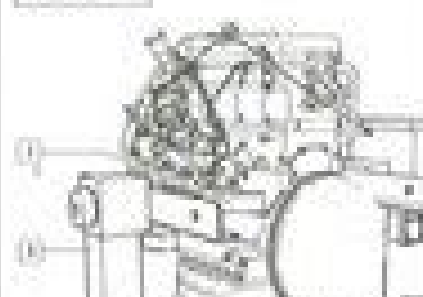
FIGURE 15



Using screw (1) remove rotating belt of water pump pulley (2) and remove the water.

## DISMANTLING THE ENGINE

FIGURE 16



Removal of fan belt. In Section PMS221 (1) to engine and to the water pump (2) and PMS221 (2) to (2).

FIGURE 17



Remove plug (1) and drain oil from pump. Disconnect (2) (2) (2).

FIGURE 18



Disconnect exhaust pipe (1) from turbocharger (2) and remove top bracket (1).

FIGURE 19



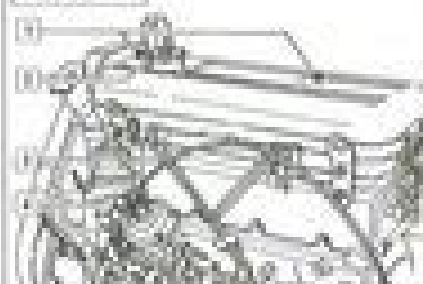
Disconnect oil feeding (1) from inlet manifold (2). Disconnect turbocharger (1) together with oil inlet and water pipe from exhaust manifold (2).

FIGURE 20



Remove connection (1) using LHM control oil pipe from inlet manifold. Disconnect water pipe (1) and oil (2) and exhaust (2) manifold.

FIGURE 21



Undo connection (1) and disconnect LHM control oil pipe (2). Remove cap (2) remove nut (1) and lift oil pump and pipe.

IVECO

8141

Engine

# Iveco Parts Manual

**Yicheng Fang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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