

Millermatic® 212

Issued August 2007 • Index No. DG12-46

**MIG Arc Welding
Power Source**



Quick Specs

Industrial Applications

Light Fabrication
Garages/Body Shops
Farm/Ranch
Vocational/Technical Schools

Processes

MIG (GMAW)
Flux Cored (FCAW)

Input Power

200(208)/230 V

Rated Output 160 A at 24.5 VDC, 60% Duty Cycle

Max. Open-Circuit Voltage 34.5 VDC

Amperage Range 30 – 210 A

Wire Feed Speed 50 – 700 IPM (1.3 – 17.8 m/min)

Weight 130 lb (86 kg)

The Power of Blue.®

Seven taps provide wider welding range of 30 – 210 amps with improved high and low ends to weld materials from 22 gauge up to 3/8 in. (9.5 mm) thick in a single pass.

NEW! Angled, dual-gear driven, cast aluminum drive system features no-tool, quick-change reversible drive rolls and an easy-to-set, scaled tension knob. See page 3 for more information.

NEW! Patent-pending EZ-Change™ Low Cylinder Rack allows operators to easily roll cylinders on and off of rack — no need to lift cylinders. See page 3 for more information.



Add the Spoolmate™ 3035 spool gun for aluminum welding. Easy to install with direct hook up. And with Miller's exclusive Gun-On-Demand™, simply pull the trigger for either gun and you're ready to weld. No time wasted toggling switches!

NEW! Thermal overload protection shuts down unit and activates over temperature light if airflow is blocked or duty cycle is exceeded. Automatically resets when fault is corrected and unit cools.

New!



Comes Complete With:

- 7 ft (2.1 m) power cord and plug
- **NEW!** 15 ft (4.6 m), 250 amp M-25 MIG gun for .030/.035 in wire
- 10 ft (3 m) work cable and clamp
- Argon mix regulator/flow gauge and hose
- Extra contact tips
- **NEW!** Factory-installed running gear with EZ-Change™ Low Cylinder Rack
- .030/.035 in reversible drive rolls
- **NEW!** Set-up and operation interactive CD



NEW! EZ-Access™ Consumable Compartment and Parameter Chart — set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

NEW! Larger work area — now with longer 15-ft M-25 gun.

Less weld cleanup with **Active Arc Stabilizer™** — patented Miller design provides excellent starts proven superior to the competition.

TRUE BLUE
BY MILLER

Welder is warranted for 3 years, parts and labor.
Original main power rectified parts are warranted for 5 years.
Gun warranted for 90 days, parts and labor.

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APPLETON, WI



Miller Electric Mfg. Co.
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1635 West Spencer Street
Appleton, WI 54914 USA

International Headquarters
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Millermatic 35 Repair Service Manual

Plymouth Division



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Michigan Roads and Pavements ,1961 *Manuals Combined: Over 40 U.S. Army M35 M35A2 M35A3 M49 M49A1 M49A2 M44 M44A1 Repair Parts, Maintenance And Operator Manuals* , Over 17 200 total pages Just a sample of the contents Parts Technical Manuals 9 2320 386 24P parts manual M35A3 9 2320 204 34P Parts manual LDS 427 engine 9 2320 209 20P Parts manual organizational level 9 2320 209 34P Parts manual Direct and general support 9 2815 210 34 Engine parts manual Mutilfuel engine 9 2320 361 20P Parts manual organizational level 9 2320 361 34P Parts manual Direct and general support Repair Technical Manuals Organizational Level 9 2320 209 20 2 1 Volume 2 of 3 part 1 of 2 troubleshooting organizational level 9 2320 209 20 2 2 Volume 3 of 3 part 2 of 2 troubleshooting organizational level 9 2320 209 20 3 1 Organizational level maintenance manual 9 2320 209 20 3 2 Organizational level maintenance manual 9 2320 209 20 3 3 Organizational level maintenance manual 9 2320 209 20 3 4 Organizational level maintenance manual 9 2320 209 20 1 Scheduled maintenance organizational level 9 2320 361 20 Organizational level maintenance manual Transmission Transfer Technical Manuals 9 2520 246 34 1 9 2520 246 34P 9 2520 246 34 Operator Technical Manuals 9 2320 361 10 M35 series operators manual 9 2320 209 10 1 operation scheduled maintenance 9 2320 209 10 1HR Hand receipt manual BII 9 2320 209 10 2 Scheduled maintenance 9 2320 209 10 3 Operator troubleshooting 9 2320 209 10 4 Operator maintenance 9 2320 386 10 M35A3 operators manual Repair Technical Manuals Direct General Support 9 2320 209 34 1 Troubleshooting Direct General support maintenance level 9 2320 209 34 2 2 Direct General support maintenance level 9 2320 209 34 2 3 Direct General support maintenance level 9 2320 361 34 Direct General support maintenance level newer updated manual 9 2320 386 24 1 1 M35A3 manual 9 2320 386 24 1 1 M35A3 manual Engine Technical Manuals 9 2815 210 34 1 Troubleshooting manual for the LDS 465 mutilfuel engine 9 2815 210 34 2 1 Engine assembly manual LDS 465 mutilfuel engine part 1 of 2 9 2815 210 34 2 2 Engine assembly manual LDS 465 mutilfuel engine part 2 of 2 9 2815 204 35 Engine repair manual for the LDS 427 2 mutilfuel engine 9 2815 226 34 Pump fuel metering mutilfuel engines all **Model A Service Manual and Handbook of Repair and Maintenance** Victor W. Pagé,1972 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Shearing Machine (NSN 3445-00-277-9100)**, **Lodge and Shipley Co** ,1991 **1934 - 1935 Cadillac & LaSalle Repair Shop Manual** GM Corporation,2020-05-28 This 1934 1935 Cadillac LaSalle Repair Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by General Motors Corporation and published by Detroit Iron This OEM factory manual is 8 5

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