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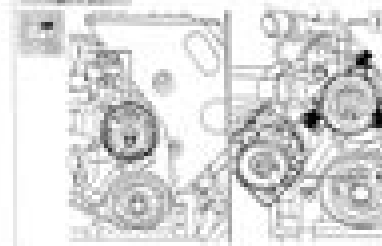
Figure 28



Lock pulley (1) in position, using the key, and remove the water pump (2) and remove it.

Add lubricating oil (3) according to the manual.

Figure 29



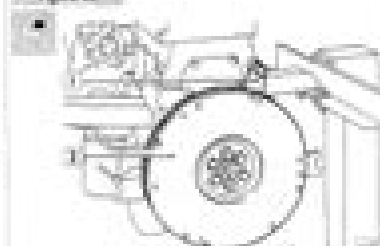
Remove pulley (1) from water pump shaft, unscrew the key (1), and remove the water pump (2) from water pump shaft (2).

Reassembly of the engine assembly must be carried out in a particular order. If it is required to replace the whole assembly.

Remove the water pump (1) support from the main structure.

Should it be required to dismantle the water pump, take note of position and function of each part placed between them in order not to vary the water pump pulley alignment with respect to water pump shaft and crankshaft main timing.

Figure 30



Lock pulley (1) in position with the key (1) and remove it.

Figure 31



Unblock pulley (1) from water pump shaft and remove the water pump.

Proceed as follows: the engine with modified belt timing system only.

Figure 32



Remove timing system control upper cover (1).

Remove power steering pump (2).

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Steve Rendle



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