

## Air Plasma Cutting



# Spectrum® 375

### Quick Specs

#### Industrial Applications

Maintenance  
Light Construction  
Prototyping  
Body Shops  
Fabrication  
HVAC Ductwork

#### Process

Air Plasma Cutting

#### Rated Output

15–27 A at 90 VDC,  
35% Duty Cycle

#### Cutting Capability

Rated: 3/8 in. (9.5 mm)  
Sever: 5/8 in. (15.9 mm)

#### Weight

With torch: 55 lb. (25 kg)

#### Required Input Pressure/Flow

5.0 SCFM (142 L/min.) at  
90 PSI minimum (621 kPa)  
120 PSI maximum (828 kPa)

**XT30C torch** with ergonomic handle to help prevent operator fatigue while the flexible cable makes maneuvering easier.

**Dual input voltage** located in back of unit allows either 115 or 230 VAC input power and provides patented protection in case of incorrect switch position. Unit provides full cutting capacity when powered by most engine-driven welders with 240 VAC auxiliary receptacles.

**Starts without high-frequency** so it will not interfere with controls or computers.

**Heavy-duty clamp included.**

**Electronic pilot arc controller** automatically controls the pilot circuit to provide expanded metal cutting capability without having to re-trigger the torch, increasing productivity and extending tip life.

**Postflow cooling circuit** extends the life of the consumables and torch by cooling them with postflow air after the trigger is released.

**Can be powered by any Miller engine drive** with generator power (e.g. Bobcat®) or equivalent competitive equipment. See page 3 for engine drive compatibility and recommended settings.



#### Comes complete with:

- XT30C hand-held torch with 20-ft. (6.1 m) cable
- Heavy-duty work clamp with 20-ft. (6.1 m) cable
- 10-ft. (3 m) power cord with 115 VAC, 20 A plug
- Built-in gas/air filter and regulator
- Extra consumables (2 electrodes, 2 tips and 1 air fitting)

**Consumables storage compartment** provides convenient access to consumables and parts.

**Pressure gauge and pressure knob** for manual adjustment of pressure to the torch.

**LED indicators** for pressure, power, cap and temperature allow faster troubleshooting, eliminating unnecessary downtime.

**LVC™ line voltage compensation** provides peak performance power under variable conditions (power fluctuations up to ±15 percent) for steady cuts and cleaner ending cuts.

**Power factor correction** expands operator's work area via extension cords while minimizing nuisance trips caused by voltage drops.

**Gas/air filter/regulator inside the power source** provides added protection during transportation. Standard air connection on back panel for easy gas or air hookup.



Power source is warranted for 3 years, parts and labor.  
XT torch is warranted for 1 year, parts only.



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# Miller 375 Exploded Diagram

**L Cohen**



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