

JUKI

HIGH-SPEED 1-NEEDLE LOCKSTITCH MACHINE
WITH AUTOMATIC THREAD TRIMMER

DDL-5550-6

INSTRUCTION MANUAL

No. 19510304

Congratulations on your purchase of a JUKI sewing machine.
Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

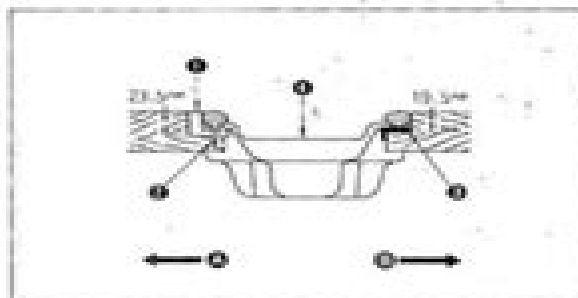
BEFORE OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)
3. Run the sewing machine at a speed of 4,000 r.p.m. or less for the first one month.
4. Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

OPERATION PRECAUTIONS

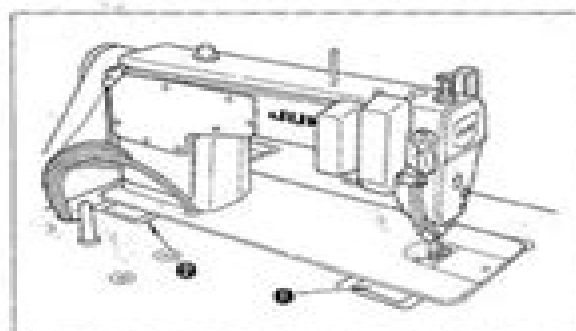
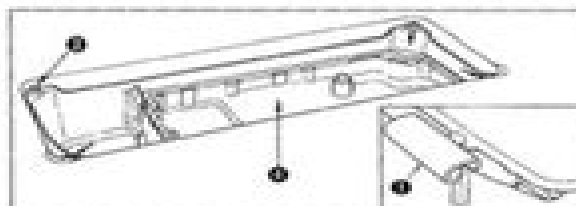
1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.
2. Do not put your fingers into the thread take-up cover while the machine is operating.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the V belt.
4. When an operator leaves from the machine, make sure to turn off the power.
5. During operation, be careful not to allow your or any other person's head or hands to come close to the handwheel, V belt, bobbin winder or motor. Also, do not place anything close to them. Doing so may be dangerous.
6. If your machine is provided with a belt cover, finger guard or any other protection, do not operate your machine with any of them removed.

1. INSTALLATION



1. Installing the oil pan

- 1) The oil pan should rest on the four corners of the machine table grooves.
- 2) Fix two rubber seats (3) on side (4) (operator's side) using nails (5) as illustrated above. The same machine



- 1) Fit hinges (1) into the opening in the machine bed, and fit the machine head to cable rubber hinges (2) before placing the machine head on cushions (3) on the four corners.

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Yijin Wang



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