ULTIMA® #53-644 Programmable
Digital Ignition System

• DESCRIPTION

The Ultima® Digital Ignition is designed to provide the correct curves and total timing for **Ultima engines** and other larger cubic inch or high performance engines. These units will also replace the OEM HD® factory ignition module and sensor used on 1983 and later Harley-Davidson EVO motors. It is also an ideal upgrade for early electronic and breaker-point systems that require a mechanical advancer. The entire ignition fits inside the engine in place of the cam sensor or point plate and connects directly to the coils without the use of an external module.

This unit will operate in single - or dual-fire mode and features 8 advance curves and 4 rpm limits to fit a broad range of engine builds and riding styles. For nitrous and turbo equipped bikes, a single stage retard is provided.

A tach output is included, eliminating the need for an additional adapter when operating in single fire mode. Two diagnostic indicators assist in trouble shooting and static timing.

Ultima® 53-644 ignition module is preset to 3 dead-revolutions (no spark) to aid in easier starting & longer starter life.
For kickstart application, programming software will need to be purchased seperately. This allows the installer to remove the dead-revs. The ignition will then spark on the first compression/spark event.

• INSTALLATION NOTES

IMPORTANT	Coil primary resistance must be in the range of 2.5 to 3.5 ohms.
IMPORTANT	Carbon, graphite or spiral core type suppression spark plug wires are required to reduce interference. Do not use metal core wires.
IMPORTANT	This Ultima Ignition requires the gold colored timing rotor used on 1983 and later EVO motors (HD part no. 32402-83). The earlier silver colored cup will not work properly. Bikes originally equipped with points (except distributors) or early electronic ignition will accept the later model cup without modification.

• DUAL FIRE INSTALLATION

Single plug: use Dynatek DC6-1 or a coil with 2.5 - 3.5 ohms resistance. Dual plug: use two DC2-1 coils wired in series (equals 3 ohms).

1. Remove the stock ignition module. Remove the outer and inner covers on the cam position sensor. Mark the engine case near the middle of the sensor. Remove the cam position sensor. The pins may be removed form the connector housing by slowly but firmly pulling the wires from the rear of the connector.

2. Feed the wires of the ignition through the hole in the engine case and seat the ignition. Rotate until the timing pickup (nearest to the switches) is at the mark made in step 1. Replace the screws that held the cam position sensor, finger tight.

3. Remove the wires from the coil. Use a test light or meter to find the white wire that has +12V when **both** the key and the Run/Stop switches are on (later models have only a single white/black wire). Attach this **and** the white wire from the ignition to one of the primary terminals. Attach the pink wire from the ignition to the other primary terminal.

4. Tach connection (if equipped). Attach the pink wire from the tach to the ignition green wire with the large (.250) blade connectors. If the bike had only one pink (or pink/black) wire at the coil, connect this to the ignition green wire.
Do not connect the ignition tach wire to the coil or damage to the ignition may result.

5. Remove the wire from the VOES (Vacuum Operated Electronic Switch). Connect the ignition purple wire with the small (.187) receptacle terminal. If the VOES is not installed, see the tuning tips on the last page. On all **Ultima Engines**, we do not recommend the VOES switch.

The blue wire is left unconnected. If there is no tach, the green wire is left unconnected. These should be folded back and tucked into the harness sleeve. The unused stock wire harness can be removed or taped up.

6. Skip to the "Configuring The Mode Switches" section of these instructions.

• SINGLE FIRE INSTALLATION (Two coils, one firing each cylinder)

Single plug: use Dynatek DC6-5 Twin-Fire II Performance Coil or two DC3-1 single output coils. Dual plug: use two DC1-1 coils or DC6-4 Twin-Fire. Mounting brackets for two-coil installations are available from your dealer.

1. Follow the "Dual Fire Installation Instructions" above, through step 2.

2. Remove the coil. Use a test light or meter to find the white wire that has +12V when **both** the key and the Run/Stop switches are on (some models have only a single white/black wire). Attach this **and** the white wire from the ignition to the coil (+) terminal (a jumper is supplied for two-coil installations). Note: dual tower coils do not have a (+) terminal; either one can be used.

Manual For A Ultima 53

William Frederick Allen,Edwin Stevens Allen,Andrew J. Burns

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