

Dodge Intrepid 1993-1997 Workshop Manual

REMOVAL AND INSTALLATION (Continued)

(6) Rotate crankshaft approximately 2 revolutions and check the timing marks on the camshaft and crank shaft. The marks should line up within their respective locations (Fig. 65). If marks do not line up repeat procedure.

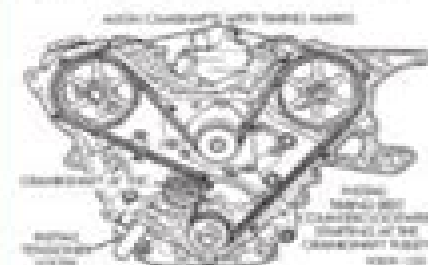


Fig. 65 Timing Belt Installation

OIL PAN

The windage tray and oil pan gaskets are integral. The oil pan rubber gaskets are located in both sides of the windage tray. This assembly is inseparable and should not be removed upon removal.

CAUTION: Sealant must be carefully removed if gasket is to be used again.

REMOVAL

- (1) Disconnect negative battery cable, remove engine oil dipstick.
- (2) Remove oil filter. Drain engine oil.
- (3) Disconnect the wing bar and move to rear of vehicle to gain access to oil pan.
- (4) Remove transmission support brackets or suspension arms.
- (5) Remove oil pan bolts and remove oil pan.
- (6) Remove oil pick up tube from oil pan.
- (7) Remove the windage tray.

NOTE: The windage tray and oil pan are integral (Fig. 71). The oil pan rubber gaskets are located in both sides of the windage tray. This assembly is inseparable and should not be removed upon removal.

INSTALLATION

- (1) Apply a 1/8 inch bead of Mopar Silicone Rubber Adhesive Sealant or equivalent, at the parting line of

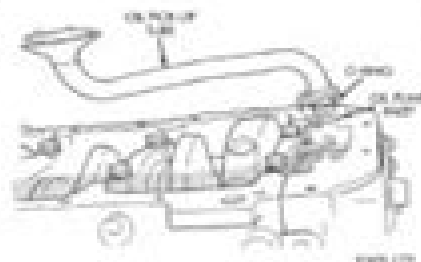


Fig. 70 Oil Pump Pick-up Tube Service



Fig. 71 Oil Pan Sealing

DISASSEMBLY AND ASSEMBLY (Continued)



Fig. 72 Check Valve Service



Fig. 73 Hydraulic Roller Tappet Assembly

- (1) Clean all tappet parts in a solvent that will remove all varnish and carbon.
- (2) Replace tappets that are worn for further service with new assemblies.
- (3) If plunger shows signs of scoring or wear, valve is ground, or valve seat on end of plunger indicates any condition that would prevent valve from seating, install a new tappet assembly.
- (4) Assemble tappets (Fig. 73).

CLEANING AND INSPECTION

CYLINDER HEAD

- (1) Before cleaning, check for leaks, damage and cracks.
- (2) Clean cylinder head and all passages.
- (3) Check cylinder head for damage (Fig. 74).
- (4) Inspect all surfaces with a straightedge. If there is any reason to suspect leakage, if not of flange exceeds 0.005 in. (0.0025 in.), clean the open length to below in any direction, either replace head or lightly machine the head surface. As an example, if a 12 inch span to 0.1 in. (0.0025 in.) out of flat, allowable is 12 x 0.005 in. (0.0025 in.) equals 20 in. (0.0025 in.) This amount of out of flat is acceptable.



Fig. 74 Check Valve Head

VALVES AND VALVE GUIDES

- (1) Clean valves thoroughly and discard burned, warped and cracked valves.
- (2) Measure valve stems for wear. Refer to specific valves (Fig. 75).

CAUTION: Valve stems are chrome plated and should not be polished (Fig. 75).

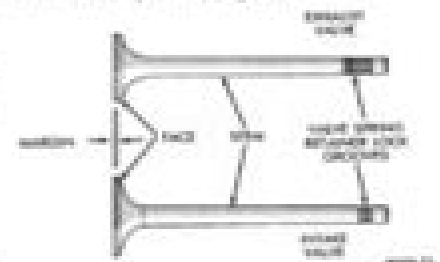


Fig. 75 Intake and Exhaust Valves

- (3) Remove carbon and varnish deposits from inside of valve guides with a valve guide cleaner.

CHECKING VALVE GUIDES

- (1) Measure valve stem guide clearance as follows:
- (2) Insert valve stem cylinder head so it is 14 mm (0.551 inch) off the valve seat. A small piece of tape may be used to hold valve in place.

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Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or
having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7
Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11
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Table of Contents Manual Dodge Intrepid

1. Understanding the eBook Manual Dodge Intrepid
 - The Rise of Digital Reading Manual Dodge Intrepid
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Dodge Intrepid
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Dodge Intrepid
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Dodge Intrepid
 - Personalized Recommendations
 - Manual Dodge Intrepid User Reviews and Ratings
 - Manual Dodge Intrepid and Bestseller Lists

5. Accessing Manual Dodge Intrepid Free and Paid eBooks
 - Manual Dodge Intrepid Public Domain eBooks
 - Manual Dodge Intrepid eBook Subscription Services
 - Manual Dodge Intrepid Budget-Friendly Options
6. Navigating Manual Dodge Intrepid eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Dodge Intrepid Compatibility with Devices
 - Manual Dodge Intrepid Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Dodge Intrepid
 - Highlighting and Note-Taking Manual Dodge Intrepid
 - Interactive Elements Manual Dodge Intrepid
8. Staying Engaged with Manual Dodge Intrepid
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Dodge Intrepid
9. Balancing eBooks and Physical Books Manual Dodge Intrepid
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Dodge Intrepid
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual Dodge Intrepid
 - Setting Reading Goals Manual Dodge Intrepid
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Dodge Intrepid
 - Fact-Checking eBook Content of Manual Dodge Intrepid
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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