

Power MIG® 180C

Power MIG®. The Professional's Choice™.

Whether you're a farmer or a fabricator, an auto/body shop or a backyard mechanic, the Power MIG® 180C will help you get the job done! It's a portable wire welder designed for use with industrial 230 volt input power, so you can weld on thicker material—up to 3/16" with MIG welding and 1/2" with gas-less flux-cored welding.

Use the continuous voltage control to precisely dial in the settings some thin sheet metal and aluminum applications require for optimal results.

Lincoln® Diamond Core Technology™ and the rugged industrial drive system will make it easy to get great results on steel, stainless or aluminum. Compare performance, features and price... you'll settle on Power MIG®. The Professional's Choice™!

Processes:
MIG, Flux-Cored



Output



Input



Advantage Lincoln

Superior Arc Performance:

- Explosive Diamond Core Technology™** delivers an outstanding arc you notice immediately—compared to competitive models:
 - Great arc starts make getting started easy.
 - Wide voltage "sweet spot" gives you a very forgiving arc, so setting controls is a snap.
 - Extremely low spatter reduces clean-up.
 - Outstanding aluminum & stainless performance, not just mild steel.
- Wide 30 – 180 amp welding output range** is the highest output in its class — use .025" wire on the thinnest sheet metal up to .045" flux-cored wire for thick plate.
- MIG weld 24 gauges up through 3/16" sheet metal** in a single pass. Weld up to 1/2" steel using self-shielded Lincoln® linerless™ wires (PGAW-5).

Professional Features:

- Industrial Cast Aluminum Drive features:**
 - Dual gear-driven drive rolls for positive traction.
 - Patented split wire guides for optimal wire alignment.
 - Brass-to-Brass gas connections for enhanced conductivity.
 - Large industrial closed-design drive motor for improved torque and trouble-free performance.

- Spot-On Ready™** — add the optional Magnum® 1000S spot gun for reliable operation at the high wire feed speeds aluminum welding demands. No expensive outboard modules required.
- No Waste Flux-Cored Design** — for wire spool mounting, wire drive service and polarity changes.
- Get More, Go More** — Start out with more contact tips, nozzles, drive rolls and wire electrode for MIG or flux-cored welding.
- Innovative contact tip, drive roll and nozzle storage** keeps all your consumables close at hand.
- Electrically "cold" electrode** provides an added measure of operator safety.

Superb Quality:

- Patent-pending Power Chassis™** channels airflow to cool power systems, structurally secures key components and traps wires and cables to avoid unnecessary abrasion.
- Toughest PC Board Protection in the Industry** — "Potted" to seal sensitive components from the environment, "trapped" in a tough plastic tray to add rigidity and shock resistance.
- Three-year Lincoln warranty.** Two-year extended warranty available — (U.S. and Canada only).

TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/ Duty Cycle	Input Current @ Rated Output	Output Range	Dimensions H x W x D (inches/mm)	Net Weight lbs./kg
Power MIG® 180C	K2473-1	230/230V/150A	120A/170V/20% 150A/230V/20%	25A	20-180 Amps DC 50-100 ipm (400-11.5-11.2.7 inches) Max. 90V/100	14 x 16.5 x 16.5 (357 x 424 x 422)	66 (30)

Lincoln 180 Mig Welder Manual

Michael Hoelscher



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