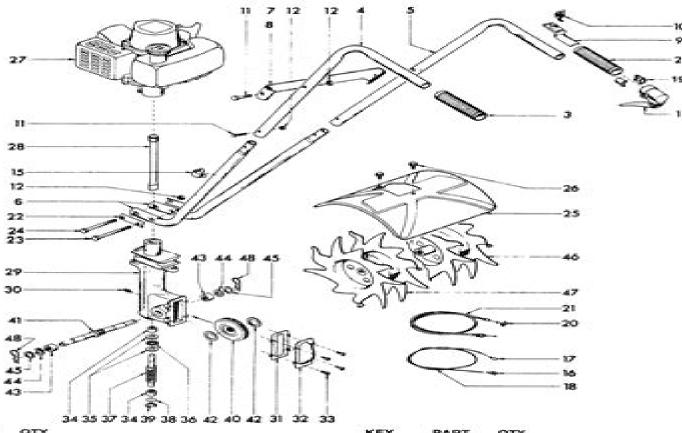
#### MANTIS-20 PARTS LAYOUT



| KEY         | PART | QTY. |                             | KEY    | PART   | QTY.  |                                 |
|-------------|------|------|-----------------------------|--------|--------|-------|---------------------------------|
| NUMBER      |      | UNIT | DESCRIPTION                 | NUMBER | NUMBER | URNET | DESCRIPTION                     |
| 1           | 382  |      | Throttle Lever              | 26     | 140    | 2     | Bolt 14-20 × 19" Lg.            |
| 2           | 363  | 100  | Grip-Thru                   | 27     | 360    | 1     | Engine                          |
| 3           | 619  | 100  | Grip                        | 28     | 468    | 10    | Drive Shaft                     |
| 4           | 46.1 | 7.   | Upper Handle - Left         | 29     | 466    | 100   | Worm Gear Housing               |
| 5           | 462  | 10.0 | Upper Handle - Right        | 30     | 127    | 10    | Grease Fitting                  |
| 5<br>6<br>7 | 463  | 2    | Lower Handle                | 31     | 436    | 1     | Gasket                          |
| 7           | 979  | 1    | Label                       | 32     | 437A   | 1     | Housing Cover                   |
| 8           | 148  |      | Handle Brace                | 33     | 651    | 4     | Rd. Hd. Self Tapping Screw      |
| 9           | 464  | 1    | Switch Bracket              | 34     | 423    | 2     | Roller Bearing                  |
| 10          | 479  | 200  | Switch                      | 35     | 425    | 2     | Worm Bearing Race               |
| 3.3         | 410  | 4    | Cap Screw 14-20 x 1 Lg.     | 36     | 424    | 1     | Worm Thrust Bearing             |
| 12          | 972  | (5)  | Lock Nut 14-20              | 37     | 422    | 1     | Worm Shaft                      |
| 15          | 478  |      | Throttle Clip               | 38     | 426    | 1     | Worm Disc                       |
| 16          | 477  |      | Connector Female            | 39     | 428    | 1     | Retaining Ring                  |
| 17          | 476  |      | Connector Male              | 40     | 429    | 1 1   | Worm Gear                       |
| 18          | 475  | 1    | Ground Wire                 | 41     | 431    | 100   | Titler Wheel Shaft              |
| 19          | 379  | 1    | Cable Retainer              | 42     | 430    | 2     | Worm Gear Thrust Washer         |
| 20          | 413  | 100  | Retaining Ring              | 43     | 432    | 2     | Worm Gear Bearing               |
| 21          | 467  | 1    | Throttle Cable Assw.        | 4-4    | 434    | 2     | Bearing Seal                    |
| 222         | 377  | 2    | Handle Clamp                | 45     | 435    | 2     | Bearing Seal Retainer           |
| 23          | 470  | 1    | Long Bolt 14-20 × 3" Lq.    | 46     | 438L   | 7     | Titler Wheel Assy, L.H.         |
| 24          | 469  | 10   | Short Bolt 14-20 × 294" Lq. | 47     | 438R   | 1     | Tiller Wheel Assy, R.H.         |
| 25          | 465  | 1    | Fender Guard                | 48     | 418-1  | 2     | Titler Wheel Retaining Hair Pin |

# **Mantis Engine Service Manual**

Scott C. Dulebohn

#### **Mantis Engine Service Manual:**

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## research metro nashville public schools - Feb 09 2023

web those who wish to conduct research at mnps schools including surveys and action research projects can contact the research review committee to submit a research proposal further guidelines can be found on this page