

JUKI

HIGH-SPEED 1-NEEDLE LOCKSTITCH MACHINE
WITH AUTOMATIC THREAD TRIMMER

DDL-5550-6

INSTRUCTION MANUAL

No. 19510304

Congratulations on your purchase of a JUKI sewing machine.
Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

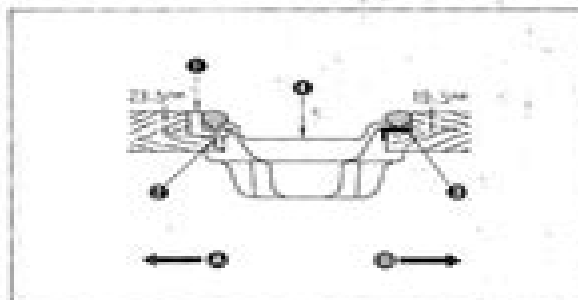
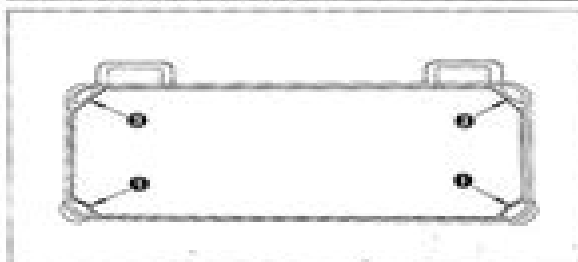
BEFORE OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)
3. Run the sewing machine at a speed of 4,000r.p.m. or less for the first one month.
4. Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

OPERATION PRECAUTIONS

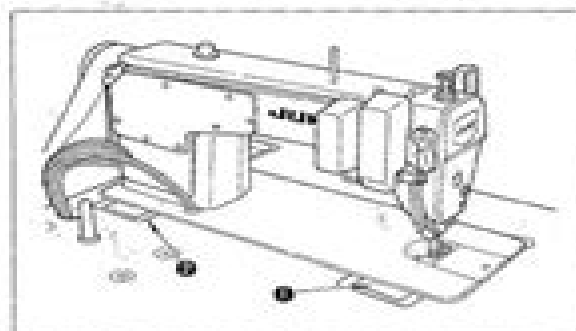
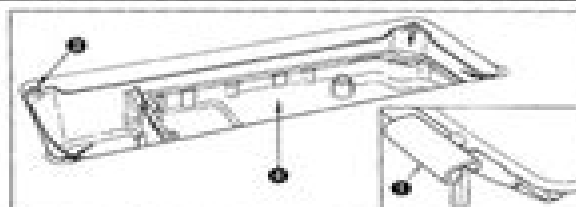
1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.
2. Do not put your fingers into the shroud take-up cover while the machine is operating.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the V belt.
4. When an operator leaves from the machine, make sure to turn off the power.
5. During operation, be careful not to allow your or any other person's head or hands to come close to the handwheel, V belt, bobbin winder or motor. Also, do not place anything close to them. Doing so may be dangerous.
6. If your machine is provided with a belt cover, finger guard or any other protections, do not operate your machine with any of them removed.

1. INSTALLATION



1. Installing the oil pan

- 1) The oil pan should rest on the four corners of the machine table groove.
- 2) Fix two rubber seats ① on side ② (operator's side) using nails ③ as illustrated shown. (The same method



- 1) Fit hinge ① into the opening in the machine head, and fit the machine head to rubber hinge ② before placing the machine head on cushions ③ on the four corners.

Juki 5550 6 Manual

Daniela Niemeyer



Juki 5550 6 Manual:

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Table of Contents Juki 5550 6 Manual

1. Understanding the eBook Juki 5550 6 Manual
 - The Rise of Digital Reading Juki 5550 6 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Juki 5550 6 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Juki 5550 6 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Juki 5550 6 Manual
 - Personalized Recommendations
 - Juki 5550 6 Manual User Reviews and Ratings
 - Juki 5550 6 Manual and Bestseller Lists
5. Accessing Juki 5550 6 Manual Free and Paid eBooks
 - Juki 5550 6 Manual Public Domain eBooks
 - Juki 5550 6 Manual eBook Subscription Services
 - Juki 5550 6 Manual Budget-Friendly Options
6. Navigating Juki 5550 6 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Juki 5550 6 Manual Compatibility with Devices
- Juki 5550 6 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Juki 5550 6 Manual
 - Highlighting and Note-Taking Juki 5550 6 Manual
 - Interactive Elements Juki 5550 6 Manual
- 8. Staying Engaged with Juki 5550 6 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Juki 5550 6 Manual
- 9. Balancing eBooks and Physical Books Juki 5550 6 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Juki 5550 6 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Juki 5550 6 Manual
 - Setting Reading Goals Juki 5550 6 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Juki 5550 6 Manual
 - Fact-Checking eBook Content of Juki 5550 6 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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