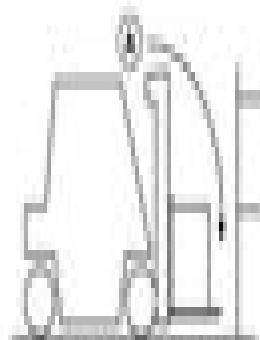


3. Move forward slowly until the forks are in position under the load. The forks must support at least two-thirds of the length of the load.

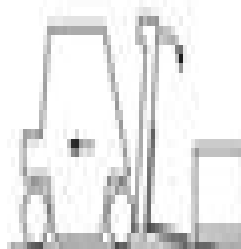
Make sure that the load is centered between the forks. Make sure that the forks do not extend past the load so that loads or equipment that are behind the load being lifted are not damaged. Lift the load a small distance from the surface to make sure the lift truck has the capacity to lift the load.



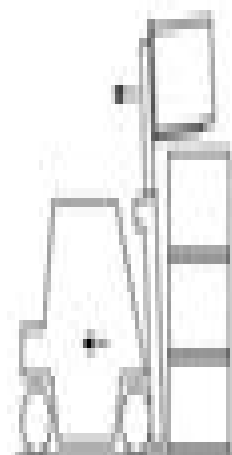
▲ BE CAREFUL OF FORKS BEHIND THE LOAD

If the forks are longer than the load, move the forks under the load so that the tips of the forks do not extend beyond the load. Lift the load from the surface. Move backward a few inches, then lower the load into the surface and inch forward to engage the load against the carriage. Tilt the

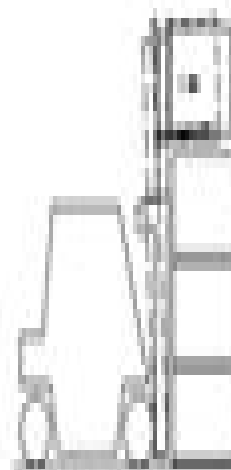
load backward just far enough to lift the load from the surface.



4. When a load is put on the surface, tilt the mast forward to a vertical position and lower the load. Tilt the mast forward to permit smooth removal of the forks. Carefully move the lift truck backward to remove the forks from under the load.



4. If the load is being removed from a stack, slowly move the lift truck away from the stack. When the load is clear of the stack, lower the load for traveling. Always travel with the load as low as possible and tilted backward. Lowering speed is controlled by the position of the control lever. Lower slowly and smoothly. Slowly return the control lever to the NEUTRAL position so that the load is not dropped so that the lift truck is not tipped over due to the rapid stop of the mast.



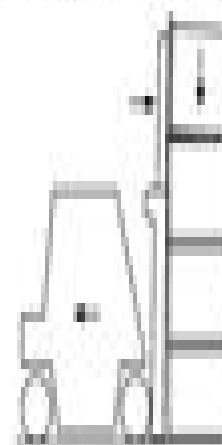
5. To put the load on a stack, align the lift truck with the stack. Lift the load to eye level and then tilt the mast forward until it is level. Raise the load higher than the point where it will be placed. Do not raise the load to a point below where

the load is to be placed and jog the load up into position. This operation uses added energy. Do not load to stack edge or move adjacent loads.

▲ WARNING

Move carefully and smoothly when the load is raised over a stack. When the load is elevated, the center of gravity of the lift truck and the load is much higher. The lift truck can tip over when the load is raised.

IF THE LIFT TRUCK TIPS OVER EITHER TO THE SIDE OR FORWARD, DO NOT JUMP OFF. HOLD FIRMLY TO STEERING WHEEL, BRACE YOUR FEET, AND LEAN FORWARD AND AWAY FROM THE POINT OF IMPACT.



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