# **Height Gage**

A standard measuring tool of industry

#### Digimatic Height Gage SERIES 192 — Multi-function Type with SPC Data Output

MeasurLink' ENABLED Data Management Software by Miduley.

 Double-column structure ensures high measuring accuracy.

Ergonomic base fits comfortably in the hand.

 A bidirectional touch-trigger probe is available. as an optional accessory for 192-663-10.192-664-10 192-665-10 192-670-10 192-671-10 192-672-10 and 192-673-10

 Better readability is provided thanks to display of measurement result with a large character height (11 mm) and high-contrast LCD.

Inclined handle improves slider ergonomics.

- Allows integration into statistical process. control and measurement systems. Refer to page A-3:
- Battery: SR44 (1 pc), 938882. For initial operational checks (standard accessory) Battery life is 3,500 hours in continuous use.
- Carbide-tipped long scriber (905200 with overall length of 150 mm) is provided as a standard accessory for 192-663-10, 192-664-10 and 192-665-10
- For precision Black Granite Surface Plates. refer to page E-49.

192-663-10 192-613-10

#### SPECIFICATIONS

- 1	BANK STORY				A CONTRACTOR OF THE PARTY OF TH				
	Order No.	Runniger	- Resolution	Accuracy*	Repeatability	Miles, response speed	- Hangital I	Man	
	192-663-10	0 - 300 mm	The second second				510 mm	3.7 kg	
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\* Excluding quantizing error of all count.

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192-639-19	0 - 12 m	0.50005 in / 0.01 man. (0.0002 in / 0.005 mm)	#CONTRACT IN	0.01 mm	S00 mmh	510 mm	5.7 %
192-671-10	0 - 18 in		#0.0015 in			- 649 mm	7.5 kg
192-672-10	0 - 24 m		40000015 in			802 mm	8.3 %
192-673-90	0 - 400 m		THE RESERVE OF THE PARTY OF THE			1225 mm	15.7 %
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192-631-10	Q - 58 m.		#0.002 av			G-89 mm	7.5 %
192-632-10	0 - 24 in		#0.000 in			- BOX mon.	W.31 to
192-633-10	© − 400 im		#10.0003 (av			1,2,2,6 mm.	1125 F W

\* Excluding quantiting error of all count.

#### Functions

Origin-setting (All5 measurement mode):

Any arbitrary value can be stored as the origin point.

Zero-setting IMC measurement model:

Displayed value can be set to zero at any arbitrary provident of the slider.

#### Origin reptonations:

Previously set origin is restored when switching back to ARS made

Presetting CARS INC measurement models:

Displayed value can be set to any arbitrary value,

including megative values. Measuring direction

Measuring direction can be switched at the press of a button.

Dieta hold

Display value can be held. Reverts to ABS or INC mode. when cancelled.

Alarm: Error message is displayed when overflow or overspeed of displayed value arises and measurement is All the second second

#### Dieta output.

Allows integration into statistical process control and measurement systems. (Refer to page A-3.)

Fine and coane height adjustment through knob and

sudhaned in condition afficient Sider height adjustment wheel allows fine and coarse height adjustment.



knots in to divergage gearing: and then been the

Pull the See-adjustment knobthem have they know, which them plocate terms the subsect

#### Low-willings block:

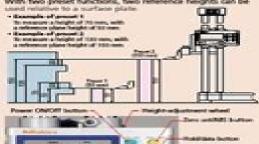
When battery voltage becomes low; a warning appears

Probe-tip diameter compensation:

An adjustment is applied to the raw measurement data. to compensate for the effect of the size of the spherical contact point used by the bidirectional touch-trigger probe.

#### Presetting (2 positions)

With two preset functions, two reference



ating probe tip dies

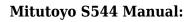
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Probe-tip-diameter compensation mode is a function provided for VIQ 863 10/192 864 (0.1102 865 16.152 876 16/ 150 871 16/192 852 16/192 872 16

65

# **Mitutoyo S544 Manual**

**Rosina Ehmann** 



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