

Bild 1 - Verschiebbare, stufenlose Zapfenwelle 500 U/min - Schnitt

- |                         |                  |                  |                   |
|-------------------------|------------------|------------------|-------------------|
| 1 Gehäuse des 500 U/min | 2 Zapfenbohrung  | 3 Auslassbohrung | 11 Zapfenbohrung  |
| 4 Gehäusebohrung        | 5 Zapfenbohrung  | 6 Gehäusebohrung | 12 Zapfenbohrung  |
| 7 Gehäusebohrung        | 8 Gehäusebohrung | 9 Gehäusebohrung | 10 Gehäusebohrung |

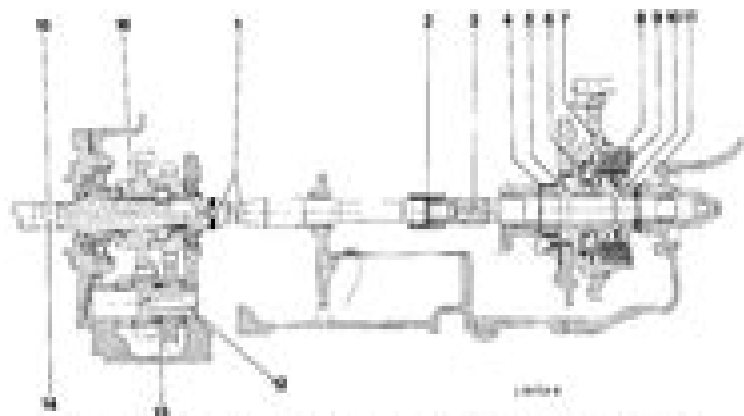


Bild 2 - Verschiebbare, stufenlose Zapfenwelle für 500 U/min und 1000 U/min - Schnitt

- |                         |                  |                  |                   |
|-------------------------|------------------|------------------|-------------------|
| 1 Gehäuse des 500 U/min | 2 Zapfenbohrung  | 3 Auslassbohrung | 11 Zapfenbohrung  |
| 4 Gehäusebohrung        | 5 Zapfenbohrung  | 6 Gehäusebohrung | 12 Zapfenbohrung  |
| 7 Gehäusebohrung        | 8 Gehäusebohrung | 9 Gehäusebohrung | 10 Gehäusebohrung |

# KRAFTVERTRAGUNG

Die Krafteintragung erfolgt von der Zapfenwelle über die Zapfenbohrung auf das Gehäuse 1 (Bilder 1 und 2), das mit der Kuppelbohrung 2 mittels Bolzen und einer drehenden Verbindung verbunden ist.

Wird die Zapfenbohrung 2 durch den, mittels 10 durch beweglichen, Bolzen 5 zusammengepresst, überträgt sich die Kraft von der Kuppelbohrung 2 über das Gehäuse 1 auf die Zapfenbohrung 11 und somit auf die Welle 2 (vgl. Bilder 1 und 2).

Es ist bei der konstruktiven, stufenlosen Zapfenwelle der Zapfenbohrung 11 (Bild 2) für 500 U/min vorgesehen, dass mittels der Kraft von Gehäuse 1 über die Zapfenbohrung 11 und das Gehäuse 12 des Vorganges in der Zapfenbohrung 12.

Es ist bei der Zapfenbohrung 11 für 1000 U/min vorgesehen, dass mittels der Kraft von Gehäuse 1 über die Zapfenbohrung 11 und das Gehäuse 12 des Vorganges in der Zapfenbohrung 12.

# DRUCKVERTRAGUNG

Prüfen des Betriebsdruckes der Zapfenbohrung und der Zapfenbohrung.

Zur Prüfung des Betriebsdruckes der Zapfenbohrung ist die Zapfenbohrung 1 (Bild 1) und zur Prüfung des Betriebsdruckes der Zapfenbohrung 11 (Bild 2) vorgesehen, dass mittels der Kraft von Gehäuse 1 über die Zapfenbohrung 11 und das Gehäuse 12 des Vorganges in der Zapfenbohrung 12.

Spezial-Anschlußstück Nr. 10.00.00.000 (s. 1, Bild 1), bestehend aus einem Nippel und einem Winkelstück, ist in der Zapfenbohrung 11 zu montieren.

Manometer Nr. 10.00.00.000 (Nippelstück 1 bis 2) für  $\approx 1$  bis 100 psi, mit Hilfe des Manometers wird der Betriebsdruck und der Anschlußdruck Nr. 10.00.00.000 des Spezial-Anschlußstückes Nr. 10.00.00.000 in der Zapfenbohrung 11 (Bild 1) zu montieren.

Wird in Betrieb gesetzt und mit einer Drehzahl von 1000 U/min laufen lassen. Das Öl durch den Zapfenbohrung 11 auf einen Betriebsdruck bringen, Zapfenbohrung 11, anschauen. Der Betriebsdruck auf in beiden Enden der Zapfenbohrung 11 gleich sein. Einmaliger Betriebsdruck oder Reparatur-Daten.



Bild 3 - Prüfen des Betriebsdruckes (speziell an Zapfenbohrung 11)

- 1 Manometer Nr. 10.00.00.000
- 2 Spezial-Anschlußstück Nr. 10.00.00.000
- 3 Gehäusebohrung Nr. 10.00.00.000
- 4 Zapfenbohrung Nr. 10.00.00.000
- 5 Zapfenbohrung Nr. 10.00.00.000

Es ist der gesamte Druck niedrigere oder höher als der Zapfenbohrung, wenn sich der Zapfenbohrung 11 in der Zapfenbohrung 11 befindet, dann die Zapfenbohrung 11 betonen, bevor diese Welle nach bewegte wird.

Prüfen der Arbeitweise des Manometers des Betriebsdruckes.

Beide Versuchsbolzen 1 (Bild 1) einsetzen und gleichzeitig zwei Manometer anschauen.

Wird wieder mit 1000 U/min laufen lassen und beide Manometer anschauen.

Wird der Zapfenbohrung 11 mit der eingestellten Stellung langsam in die Zapfenbohrung 11 bewegt wird, wird der Druck in einem Manometer auf "Null" abfallen, bevor der andere Manometer Druck steigt.

Es darf keine Druckveränderung auftreten, wenn der Zapfenbohrung 11 langsam zwischen zwei beiden Zapfenbohrungen 11 und bewegte wird.

# John Deere 2130 Manual

**Hussin A.Rothana**



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