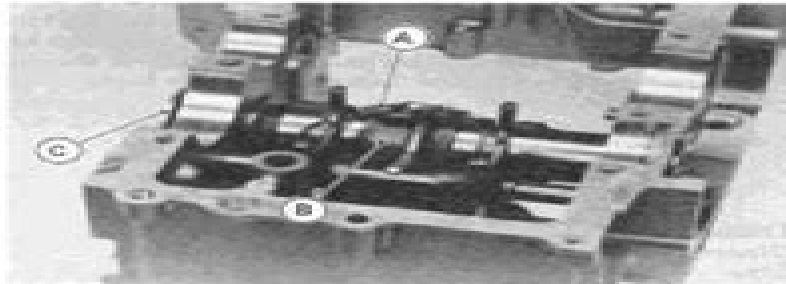


- Install the shift drum needle bearing using a suitable driver in bearing driver set 57001-1129. Press it so that the end of the bearing is even with the outside end of the crankcase bearing hole.
- **Shift Fork Installation:**
  - The 2nd/4th gear shift fork and 1st/3rd gear shift fork are identical.
  - Install the drive shaft 5th/6th shift fork with the long end facing to the pin plate side.
  - The guide pin of the gear shift fork rides in the middle groove of the three guide pin grooves on the shift drum.
- Insert a new cotter pin through the 5th/6th shift fork and guide pin from the long end side of the shift fork, and spread the cotter pin long end inward.



A. Cotter pin  
B. Long end  
C. Pin plate

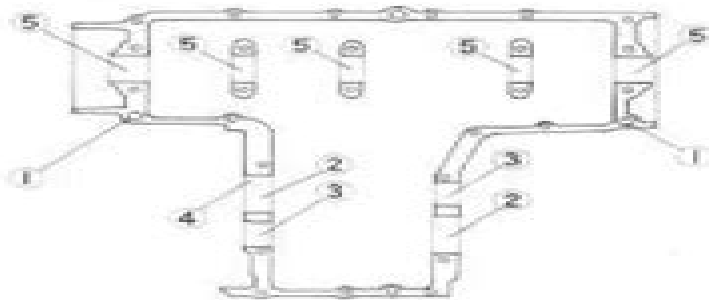
- After tightening shift drum guide bolt, bend the side of the lockwasher over the side of the guide bolt to prevent bolt loosening.

#### Installation Points of Lower Crankcase Half

- Replace the 8 mm lower crankcase half bolts with new ones if they have already been removed 5 times.
- Check to see that the following parts are properly installed in place on both the upper and lower crankcase halves.

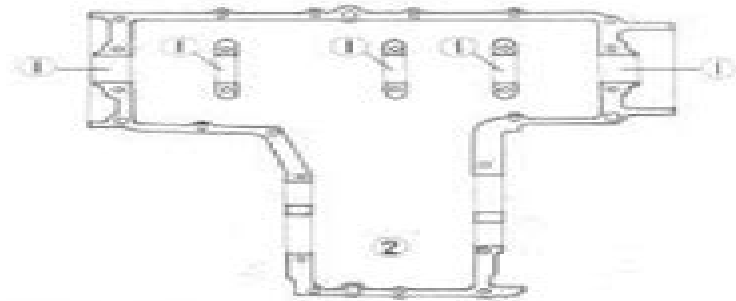
#### Parts on Upper Crankcase Half

6A2142



1. Knock pins  
2. Set rings  
3. Set pins  
4. Rubber oil passage plug  
5. Main bearing inserts

#### Parts on Lower Crankcase Half



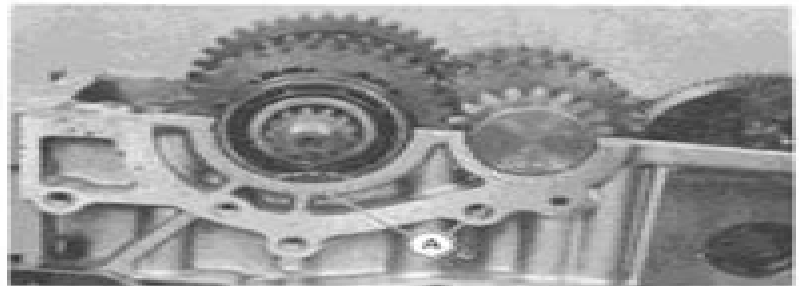
1. Main bearing inserts  
2. Shift mechanism

- Check to see that the shift drum is in the neutral position as shown.



A. Neutral detent  
B. Positioning pin

- Install the drive and output shaft assemblies on the upper crankcase half.
- The bearing set pins and rings must match properly with the holes or grooves in the bearing outer races. When they are properly matched with, there is no clearance between the crankcase and the bearing outer races.



A. No clearance

# Kawasaki Z550 Service Manual

**Clifford Lane**



## **Kawasaki Z550 Service Manual:**

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