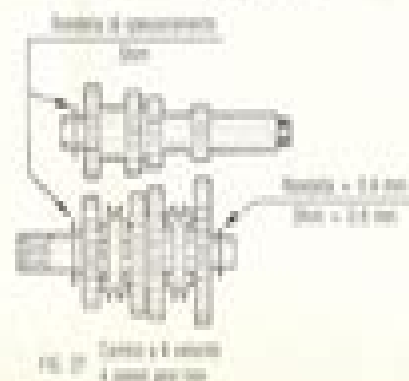


## PREPARAZIONI PREVENTIVE

- 1) **LAVARE** i due semicarter e i cuscinetti con benzina e soffiarli con aria compressa, verificando che la rotazione dei cuscinetti sia scorrevole e senza rumori. Montare quindi i cuscinetti nelle loro sedi usando i tempi appropriati e lubrificarli sempre sull'angolo esterno.
  - 2) **VERIFICARE** l'integrità dell'installazione e controllare che non ci siano ingombri, spingere nella posizione di alloggiamento dei cuscinetti e controllare che il montaggio sugli alberi avvenga con interferenza.
- In caso di sostituzione rilevare la distanza dei cuscinetti sia sul carter compresa la guarnizione centrale che sul pezzo e compensare le eventuali differenze con una rondella di spessimetro (fig. 26).
- Nel caso di motori da compensare il montaggio va eseguito senza gioco assiale, mentre per gli altri motori il gioco assiale previsto nel caso del nuovo cuscinetto è 0,1 mm.



- 3) **VERIFICARE** l'integrità del carter e montare la rondella di cuscinetti al giusto posto.
- Nel caso di sostituzione assicurarsi che esso sia montato nella stessa condizione di lavoro del precedente e con un gioco assiale inferiore a 0,1 mm.
- Per rilevare ciò rilevare la distanza dei cuscinetti sul carter compresa la guarnizione centrale e sul pezzo e compensare la differenza con rondelle di spessimetro montandole come indicato in figura (fig. 27).



- 4) **RILEVARE** la distanza dei cuscinetti dell'albero a camme sia sul carter compresa la guarnizione centrale che sul pezzo e compensare la differenza con rondelle di spessimetro disposte come indicato in figura. Il gioco assiale deve essere inferiore a 0,1 mm.



Fig. 28  
Montaggio  
Cuscinetti

- 5) **VERIFICARE** la distanza dei cuscinetti dell'albero ventole sia sul carter compresa la guarnizione centrale che sul pezzo e compensare la differenza con rondelle di spessimetro montandole come indicato in figura. Il gioco assiale deve essere inferiore a 0,1 mm.



Fig. 29  
Cuscinetti  
Montaggio

# Md2b Manuale Motore

**M Walker**



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