



### Engine Stop Solenoid

1. Remove the engine stop solenoid from the engine.
2. Connect the jumper leads from the pulling coil **F** terminal to the switch (2), and from switch (2) to the battery positive terminal.
3. Connect the jumper leads from the holding coil **H** terminal to the switch (2), and from switch (2) to the battery positive terminal.
4. Connect the jumper leads from the engine stop solenoid body to the battery negative terminal.
5. When switch (2) is turn on, the plunger pull into the solenoid body and then turn off the switch (2), the plunger comes out.
6. Turn on the switch (2) from turn on the switch (2), the plunger pull into the solenoid body and it keep in holding position after turn off the switch (2).
7. If the plunger is not attracted, the engine stop solenoid is faulty.

#### IMPORTANT

1. Never apply the current for pulling coil more than two seconds when inspecting.

- |                               |                               |
|-------------------------------|-------------------------------|
| (1) Solenoid                  | (F) Terminal for Pulling Coil |
| (2) Switch                    | (H) Terminal for Holding Coil |
| (3) Remote for pulling coil   |                               |
| (4) Solenoid for Pulling Coil |                               |

20-01200-01

### (B) Turbocharger



#### Turbine Side

1. Check the exhaust port (2) and inlet port (3) side of the turbine housing (1) to see if there is no exhaust gas leak.
2. If any gas leak is found, realign the bolts and nuts or replace the gasket with new one.

- |                     |                |
|---------------------|----------------|
| (1) Turbine Housing | (2) Inlet Port |
| (3) Exhaust Port    |                |

20-01200-02



#### Compressor Side

1. Check the inlet hose (1) of the compressor cover (2) to see if there is no air leak.
2. Check for loose connections or cracks in the suction side of the intake hose.
3. If any air leak is found, change the clamp (3) and/or inlet hose.

- |                      |                |
|----------------------|----------------|
| (1) Inlet Hose       | (2) Inlet Hose |
| (3) Compressor Cover |                |

20-01200-03



#### Radial Clearance

1. If the wheel contact (1) to the housing, replace the turbocharger assembly with new one.

20-01200-04

## [2] DISASSEMBLING AND ASSEMBLING

### (1) Draining Oil and Coolant



#### Draining Engine Oil

1. Start and warm up the engine for approx. 5 minutes.
2. Place an oil pan underneath the engine.
3. Remove the drain plug (1) to drain oil.
4. After draining, screw in the drain plug (When refilling).
5. Fill the engine oil up to the upper line on the dipstick (2).

- |                |              |
|----------------|--------------|
| (1) Drain Plug | (2) Dipstick |
|----------------|--------------|

20-01200-05

#### Draining Coolant



- CAUTION: Never remove radiator cap while operating or immediately after stopping. Otherwise, hot water will spray out from the radiator. Wait for more than two minutes to cool the radiator, before opening the cap.

1. Prepare a bucket. Open the coolant drain cock.

- |                        |
|------------------------|
| (1) Coolant Drain Cock |
|------------------------|

20-01200-06

### (2) External Components



#### Air Cleaner, Muffler and Others

1. Remove the air cleaner and muffler.
2. Remove the fan (1), fan belt (2), alternator (3) and starter (4). (When reassembling)
3. Check to see that there are no cracks on the belt surface.

- |                |              |
|----------------|--------------|
| (1) Fan        | (2) Fan Belt |
| (3) Alternator | (4) Starter  |

20-01200-07

# **Kubota M Series Workshop Manual**

**Inge Van den Bergh, David Robert  
Jones**



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## **Table of Contents Kubota M Series Workshop Manual**

1. Understanding the eBook Kubota M Series Workshop Manual
  - The Rise of Digital Reading Kubota M Series Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota M Series Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota M Series Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota M Series Workshop Manual
  - Personalized Recommendations
  - Kubota M Series Workshop Manual User Reviews and Ratings
  - Kubota M Series Workshop Manual and Bestseller Lists

5. Accessing Kubota M Series Workshop Manual Free and Paid eBooks
  - Kubota M Series Workshop Manual Public Domain eBooks
  - Kubota M Series Workshop Manual eBook Subscription Services
  - Kubota M Series Workshop Manual Budget-Friendly Options
6. Navigating Kubota M Series Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota M Series Workshop Manual Compatibility with Devices
  - Kubota M Series Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota M Series Workshop Manual
  - Highlighting and Note-Taking Kubota M Series Workshop Manual
  - Interactive Elements Kubota M Series Workshop Manual
8. Staying Engaged with Kubota M Series Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota M Series Workshop Manual
9. Balancing eBooks and Physical Books Kubota M Series Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota M Series Workshop Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota M Series Workshop Manual
  - Setting Reading Goals Kubota M Series Workshop Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota M Series Workshop Manual
  - Fact-Checking eBook Content of Kubota M Series Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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