

2. Introducción al sistema CNC

2.1 Las partes de un sistema de maquinado

Este capítulo lo introducirá en la terminología usada en el resto de este manual y le permitirá comprender el propósito de los diferentes componentes en un sistema de fresado controlado numéricamente.

Las partes principales de un sistema de fresado controlado numéricamente se muestran en la figura 1.1

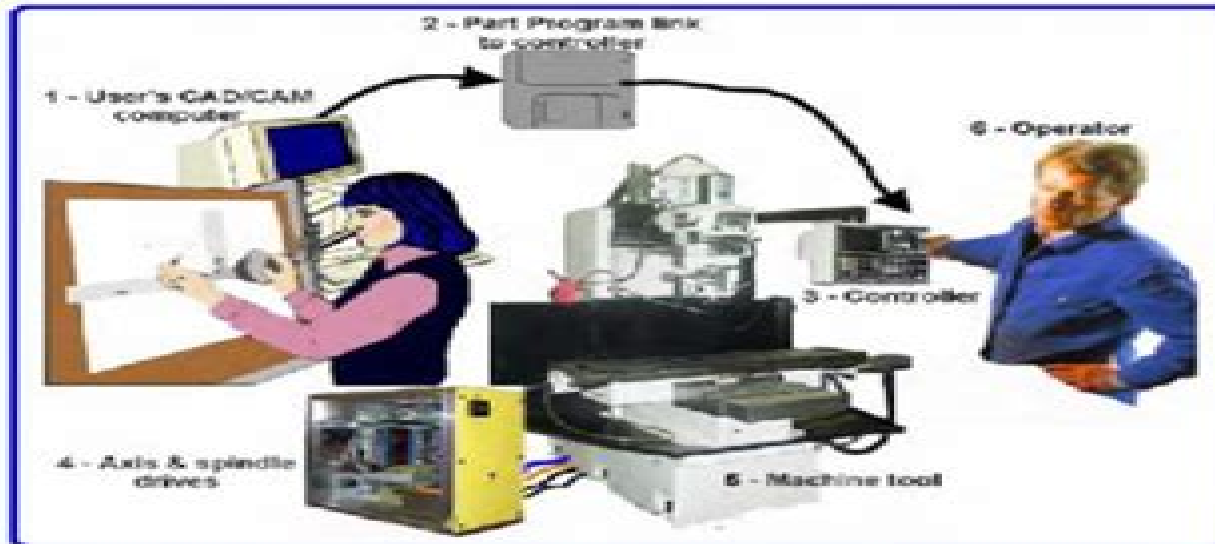


Figure 1.1 - Typical NC machining system

El diseñador de una parte generalmente usa un programa o programas de diseño asistido por computadora / fabricación asistida por computadora (CAD / CAM) (1). La salida de este programa, que es una parte de un programa y usualmente es "código G" es transferido (por una red o tal vez por un disquete (2) a la máquina controladora (3). La máquina controladora es responsable para interpretar esta parte de programa para controlar la herramienta que cortará la pieza de trabajo. Los ejes de la máquina (5) son movidos por tornillos, cremalleras o correa que son impulsados por los motores servo o motores paso a paso. Las señales de la máquina controladora son amplificadas por los Drives (4) de modo que ellos son bastante y convenientemente poderosos para hacer funcionar los motores.

Aunque una fresadora es la ilustrada, la máquina puede ser un router o un cortador de plasma o rayo láser. Un manual separado describe el manejo de Mach3 para un torno, un taladro vertical etc.

Frecuentemente una máquina controladora puede controlar el arranque y el pase del motor de eje (y aún controlar su velocidad), puede prender o apagar un enfriador y verificará que una parte de programa o un operador de la máquina (6) no esté tratando de mover cualquier eje más allá de sus límites.

La máquina controladora también tiene botones de control, un teclado, perillas de potenciómetros, una rueda de control manual de pulsos (MPG), o una palanca de mando para que el operador pueda controlar la máquina manualmente y arranque y pare un programa que esté corriendo. La máquina controladora tiene un display de modo que el operador sabe lo que está sucediendo.

Porque las órdenes de un programa de código G pueden requerir de coordenados y complicados movimientos de los ejes de la máquina controladora tiene que ser capaz de ejecutar una gran cantidad de

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Table of Contents Manual Mach3 Cnc Espanol

1. Understanding the eBook Manual Mach3 Cnc Espanol
 - The Rise of Digital Reading Manual Mach3 Cnc Espanol
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Mach3 Cnc Espanol
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Mach3 Cnc Espanol
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Mach3 Cnc Espanol

- Personalized Recommendations
- Manual Mach3 Cnc Espanol User Reviews and Ratings
- Manual Mach3 Cnc Espanol and Bestseller Lists
- 5. Accessing Manual Mach3 Cnc Espanol Free and Paid eBooks
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 - Manual Mach3 Cnc Espanol eBook Subscription Services
 - Manual Mach3 Cnc Espanol Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Manual Mach3 Cnc Espanol Compatibility with Devices
 - Manual Mach3 Cnc Espanol Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Mach3 Cnc Espanol
 - Highlighting and Note-Taking Manual Mach3 Cnc Espanol
 - Interactive Elements Manual Mach3 Cnc Espanol
- 8. Staying Engaged with Manual Mach3 Cnc Espanol
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Mach3 Cnc Espanol
- 9. Balancing eBooks and Physical Books Manual Mach3 Cnc Espanol
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Mach3 Cnc Espanol
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Mach3 Cnc Espanol
 - Setting Reading Goals Manual Mach3 Cnc Espanol
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Mach3 Cnc Espanol

- Fact-Checking eBook Content of Manual Mach3 Cnc Espanol
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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