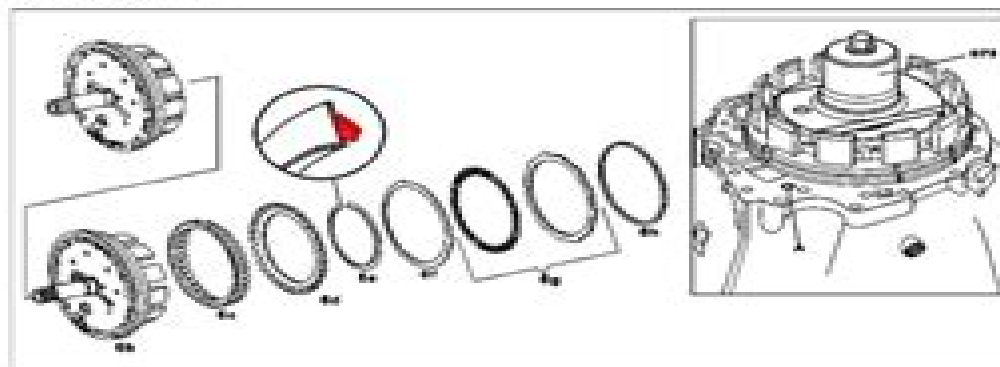


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- | | | | |
|----|---|----|---|
| 1a | External plate-connecting-rod brace (B) | 4g | Left-side pack |
| 1b | Flange | 4h | Long ring |
| 1c | Spring section lock pressure/piston | 4j | Assembly piston |
| 1d | Long ring | | |
| 1f | Section separator/short shaft | 5 | Oil pressure supply multi-plate brake (B) |

[illegible]

20.8.94	Price control lost for selling (revenue)		44,207, 50,440, 50,500, 50,4
20.8.92	Major change for 91, 91 and 92 changed	Transposition 722-91 and 92, rather to 100, 91	50,371, 50,370, 50,371

1	Disassembly	
2	Remove snap ring (16)	
3	Remove multi-disk pack (15) and spring washer (14) from external plate carrier	16. Check multi-disk pack for scratch marks and wear.
4	Place assembly device (27) on spring washer (14) and remove until the snap ring (16) is released	17. Assembly device
5	Remove snap ring (16)	
6	Remove pinion (18) from the external plate carrier; identify bearing components on pin (19) (see 10)	
7	Assembly	
8	Install pinion (18) in external plate carrier	18. Inspect installed pinion, replace if necessary.
9		19. Press in the pinion with the assistance of the spring washer (14) and the assembly device (27).
10	Insert spring washer (14)	20. Insert spring washer with the assistance of the multi-disk pack.
11	Place assembly device (27) on spring washer (14) and remove until the groove of the snap ring is engaged	21. Assembly device
12	Insert snap ring (16)	22. The center of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct seat.
13	Insert spring washer (14) and multi-disk pack (15) in the external plate carrier and measure	23. Observe outer multi-disk sequence (bearing and mounting multi-disk part) (24) and inner multi-disk sequence (multi-disk part) (25) and verify that the sequence is correct.

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