



# SERVICE MANUAL

Number 23

## MARINE ENGINES

GM V8 454 cid (7.4L) / 502 cid (8.2L)

Book 1 of 2  
Sections 1 thru 4



# SERVICE MANUAL

Number 23

## MARINE ENGINES

GM V8 454 cid (7.4L) / 502 cid (8.2L)

Book 2 of 2  
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# **Mercruiser 502 Ci Service Manual**

**Thirumalaisamy P.  
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web sets reps 5 min fatigue frequency 3 5 x day elbow flexion and extension bend and straighten your elbow as far as you can sets reps 3 x 15 20 frequency 3 4 x day active horizontal shoulder adduction in standing with your elbow bent to 90 raise your arm out to the side to shoulder height 1

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