

Op. 10 304 06**Dipstick Assembly**

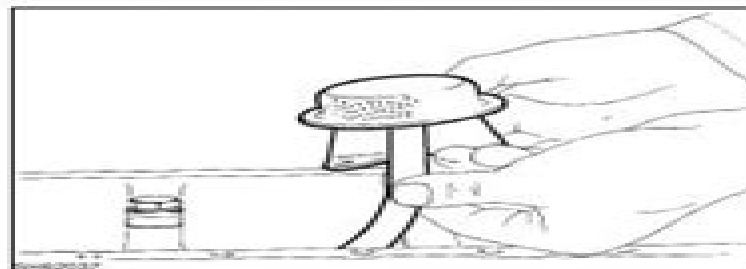
Loosen the retaining bolts and remove the assembly.

Op. 10 304 44**Oil Sump**

Remove all bolts, lower sump, and discard the gasket.

Suction Pipe and Strainer

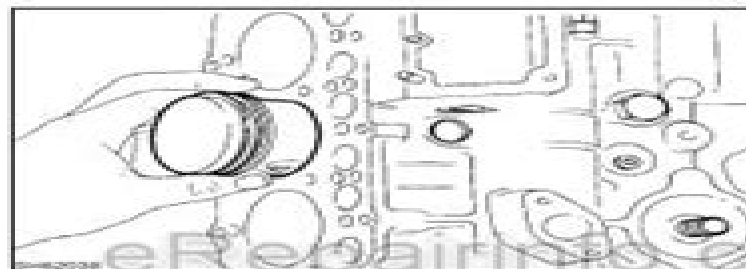
Remove two securing bolts. Rotate the suction pipe out of its bore.



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Op. 10 105 10**Connecting Rod and Piston**

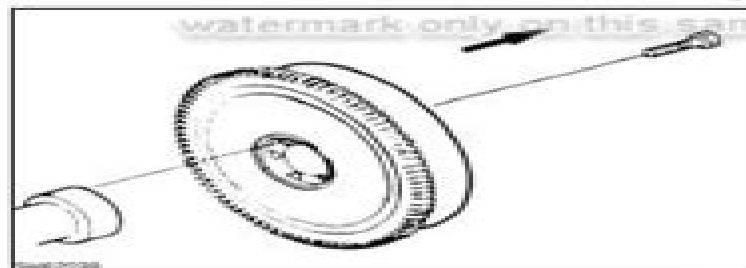
1. Loosen the connecting rod nuts and remove the rod cap.
2. Remove carbon from the cylinder bore. Push the piston and connecting rod through the cylinder block. Replace the rod cap to the piston assembly. Keep together in cylinder sequence.



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Op. 10 103 70**Flywheel**

Loosen the bolts and remove the flywheel.



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John Harold Haynes



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