



Fig. 1-2177 REMOVAL



Fig. 1-2178 REMOVAL



Fig. 1-2179 REMOVAL



Fig. 1-2180 REMOVAL

Clutch and Cooling Blower

1. Remove the clutch lock nut (2) that has been stated.
2. Set the pressure plate lock nut (1) in the clutch. (See page 3-46.)
3. Remove the cooling blower lock nut and remove the cooling blower (3).

4. Remove the clutch lock nut (2) and remove the clutch.

(When reassembling)

- When installing one-way clutch, install engine oil in the sliding parts.
- Install the one-way clutch (4) in the right direction by referring to the arrow. ("Out side" punch mark needs to face the clutch) as shown in the figure.
- Replace the clutch lock nut (2) with a new one.
- After installing the clutch lock nut (2), state it firmly. Make sure it there is no crack in the clutch lock nut (2).

Tightening torque	Cooling blower lock nut	108 N·m (10.8 kg-m) 10.80 to 12.20 kg-m 75.74 to 88.00 ft-lb
	Clutch lock nut	80.2 to 101.5 Nm 5.18 to 7.11 kg-m 36.4 to 73.1 ft-lb

- (1) Crankshaft lock Nut
- (2) Clutch lock Nut
- (3) Cooling Blower
- (4) One way Clutch

(b) Punch Mark

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Fig. 1-2181 REMOVAL



Fig. 1-2182 REMOVAL

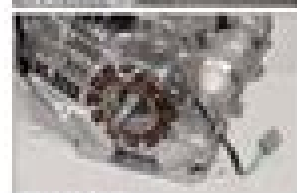


Fig. 1-2183 REMOVAL



Fig. 1-2184 REMOVAL

Ignition Coil and Flywheel

1. Remove the ignition coil (1).
2. Remove the flywheel (2).

(When reassembling)

- Be sure to install the woodruff key (3).
- Adjust the air gap (4) between the ignition coil (1) and flywheel.

NOTE

- Adjust the both side of gap (4) at the ignition coil equally.

Ign. coil (1)	Factory specification	0.05 to 0.10 mm 0.002 to 0.004 in.
Tightening torque	Ignition coil mounting screw	7.0 to 8.0 N·m 0.70 to 0.80 kg-m 5.0 to 5.8 ft-lb

- (1) Ignition Coil
- (2) Flywheel
- (3) Woodruff Key

(4) Air Gap

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Charge Coil

1. Remove the wiring cover (2).
2. Remove the charge coil (1).

(When reassembling)

- Make sure to install the wire to the connector position.

Tightening torque	Wiring cover mounting screw	4.0 to 5.0 N·m 0.40 to 0.50 kg-m 2.7 to 3.6 ft-lb
	Charge coil mounting screw	4.0 to 5.0 N·m 0.40 to 0.50 kg-m 2.7 to 3.6 ft-lb

(1) Charge Coil

(2) Wiring Cover

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Starter Motor

1. Remove the starter motor (1) with starter motor stay (2).

(When reassembling)

Tightening torque	Starter motor mounting screw (3)	17.0 to 22.5 N·m 1.70 to 2.25 kg-m 12.0 to 16.0 ft-lb
	Starter motor stay mounting screw (3)	4.0 to 5.0 N·m 0.40 to 0.50 kg-m 2.7 to 3.6 ft-lb

(1) Starter Motor

(2) Starter Motor Stay

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web untuk mengetahui cara setiap pengujian kuantitatif karbohidrat 1 2 2 manfaat 1 dapat mengetahui besar nilai gula reduksi pada pengujian kuantitatif karbohidrat 2 dapat mengetahui cara setiap pengujian kuantitatif karbohidrat bab 2 tinjauan pustaka karbohidrat merupakan contoh polimer alami