

Reaming

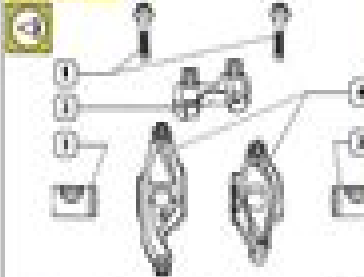
Figure 16



The central hole of the roller arm must have its tip of its chamfered to the greatest level for contact with the water pump adjusting screw and with the tappet (3) and must have its hole of about an angle of 15° to the roller arm.

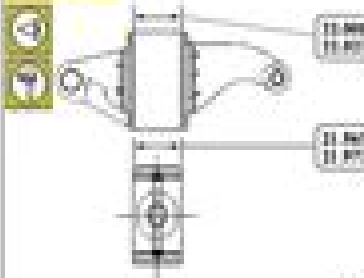
Roller and adjuster valve pistons are inserted and all functions checked again.

Figure 17



1 - roller - 2 - support - 3 - shaft - 4 - roller arm

Figure 18



Check that adjustment air valves are not blocked, worn or damaged.

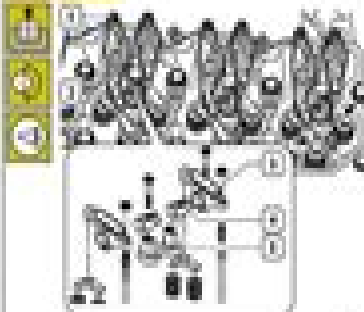
Figure 19



Roller pistons (2)

Roller springs (3) on roller with marks (4) facing the adjuster needles.

Figure 20

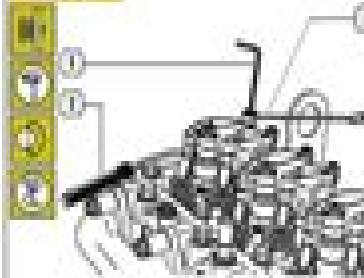


Check that the tappet adjuster following rule (1) are correctly placed from closing on the roller when fitting the roller arm assembly.

Then with the roller arm assembly consisting of the support (2), roller arm (3) and shaft (4) and secure them to the cylinder head by tightening the following screw (5) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(5)	8	M16x20	16 x 1.1 Nm

Figure 21



Adjust the clearance between roller arm and roller through roller adjuster (1), roller screw (2) and roller gear (3).

The opening clearance is:

- 0.25 to 0.50 mm for the intake valve
- 0.50 to 0.75 mm for the exhaust valve

Tighten the tappet adjuster rule (3) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(3)	8	M16x20	16 x 1.1 Nm

NOTE To carry out clearance adjustment of the roller arm assembly more quickly, proceed as follows:

- Install tool M16x20 (with price M10000) on the fuel rack.
- Rotate the camshaft, adjust the valve of cylinder no. 1 and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	-	-	*	*
Exhaust	-	*	-	*

□ Rotate the camshaft, adjust the valve of cylinder no. 4 and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	*	*	-	-
Exhaust	*	-	*	-

Fit the distributor gear using support as described in the relevant section.

Fit the tappet cover as described in the relevant section.

ELECTRO-INDICATOR REMOVAL/RESETTING

Removal

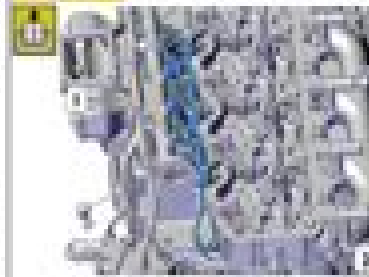
Remove the tappet cover as described in the relevant section.

Remove the distributor gear using support as described in the relevant section.

Remove the roller arm assembly as described in the relevant section.

Fit a suitable container to collect any fuel which may leak out.

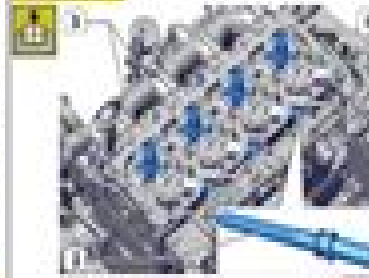
Figure 22



Unscrew the plug (1, 2) and remove the high pressure fuel line from the injector valve to the distributor gear (3).

Ref.	No.	Description
(1)	8	M16x20
(2)	8	M16x20

Figure 23



Unscrew the rule (1) and remove the distributor gear (2).

Ref.	No.	Description
(1)	8	M16x20

Unscrew the distributor gear timing screw (3)

Ref.	No.	Description
(3)	8	M16x20

Iveco Technical Manual

Beverage Industry



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