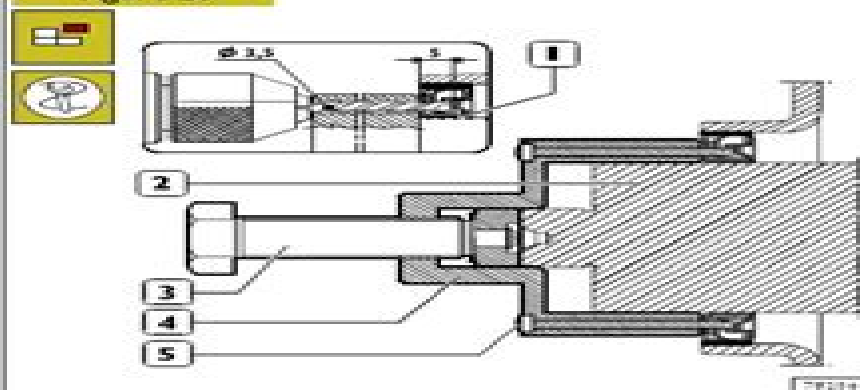


Figure 26

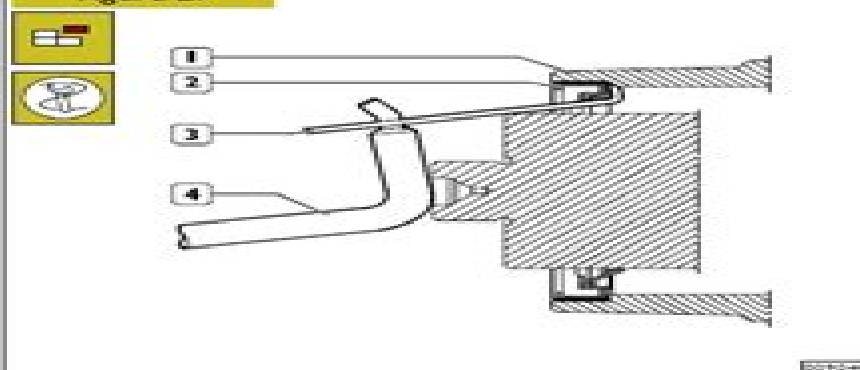


- ☐ Remove the engine drive shaft fixing ring from the front cover. Use the tool 99340055 (4) to operate on the front tang (2) of the engine drive shaft. Throughout the tool guide ports, drill the internal holding ring (1) using \varnothing 3.5 mm drill for a 5mm depth. Fix the tool to the ring tightening the 6 screws specially provided. Proceed withdrawing the ring (1) tightening the screw (3).

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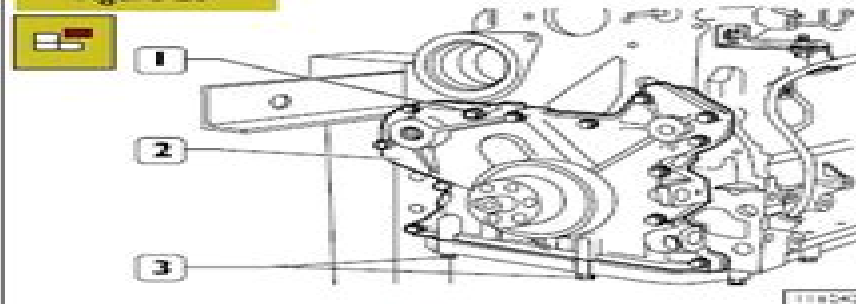
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Figure 27



- ☐ Using the specially provided tie rod (3) for the tool 99363204 and the lever (4), withdraw the external holding ring (2) from the front cover (1).

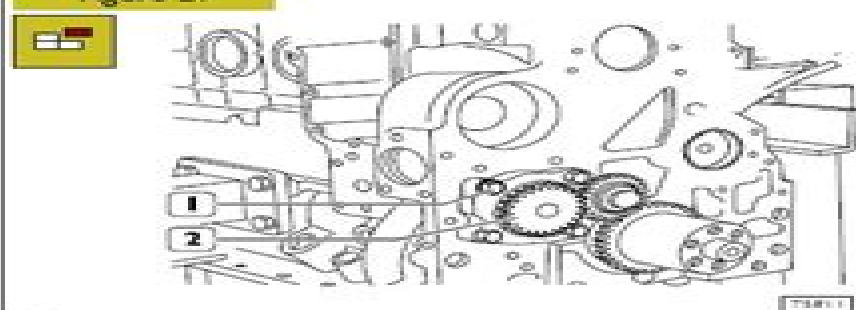
Figure 28



- ☐ Loosen the screws (1 and 3) and remove the front cover (2).

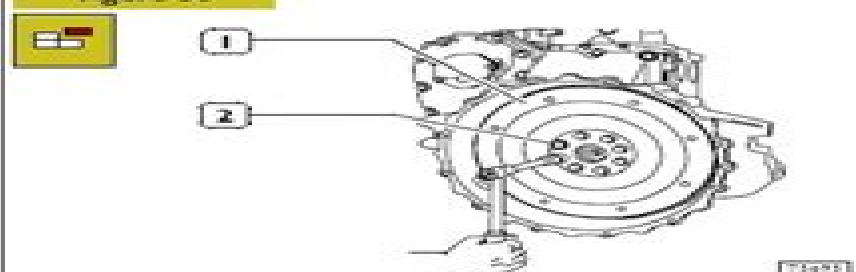
NOTE Take note of the screw (1 and 3) assembly position, since the screws have different length.

Figure 29



- ☐ Loosen the screws (1) and remove oil pump (2).

Figure 30



- ☐ Screw out the opposite screws (2) from the ports where the withdrawal pins shall be introduced (see picture following).
- ☐ Loosen remaining flywheel fixing screws (1) to the engine drive shaft.
- ☐ Remove the flywheel block tool (2).

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Katrin Zwirglmaier



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Table of Contents Iveco 75e12 Manual

1. Understanding the eBook Iveco 75e12 Manual
 - The Rise of Digital Reading Iveco 75e12 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco 75e12 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco 75e12 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco 75e12 Manual
 - Personalized Recommendations
 - Iveco 75e12 Manual User Reviews and Ratings
 - Iveco 75e12 Manual and Bestseller Lists
5. Accessing Iveco 75e12 Manual Free and Paid eBooks
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 - Iveco 75e12 Manual Compatibility with Devices
 - Iveco 75e12 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Iveco 75e12 Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco 75e12 Manual
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco 75e12 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Iveco 75e12 Manual
 - Setting Reading Goals Iveco 75e12 Manual
 - Carving Out Dedicated Reading Time
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 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
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