


Crusader
E N G I N E S



OPERATION AND MAINTENANCE MANUAL

***TB350 / 350 PLUS / 454 / 502
AND MP454 XLi MODELS***

Manual Crusader Xl 350

Sebastian Brünink



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Honda XL 250-350 Trail Bikes Owners Workshop Manual Jeff Clew,1974-01-01 ROYAL ENFIELD 1956-1966 250cc CRUSADER SERIES & 350cc 'NEW BULLET' FACTORY WORKSHOP MANUAL & PARTS MANUAL

,2023-11-26 154 pages and more than 120 illustrations and charts size 8 25 x 10 75 inches This Workshop Manual is appropriate for the entire line of 1956 through 1966 Royal Enfield four and five speed 250cc single cylinder Crusader series plus the 350cc New Bullet model It will also be of use to owners of the 250cc Enfield Indian Fire Arrow and Hounds Arrow A compilation of three factory publications 1 a reproduction of the original March 1968 printing of the Factory Workshop Manual for the Crusader series which covers the 1956 1962 Crusader the 1958 1965 Clipper the 1959 1966 Crusader Sports the 1961 1963 Crusader Super 5 the 1961 1963 Trails the 1962 1966 Continental and the 1963 1966 New Bullet 350cc Also included is 2 a 1961 illustrated parts manual for the Crusader series plus 3 a 1962 illustrated parts supplement 350cc NEW BULLET PRODUCTION DETAILS First introduced in 1963 this 350cc model was based on the Crusader The 350cc engine can be identified by its 10 fin barrel as compared to the 8 fin barrel of the 250cc models however it also featured revised internals a strengthened gearbox and Clipper style forks and in 1964 it received a new silencer and fuel tank The knowledgeable historians appear to agree that production ran from January 1963 to August 1965 which makes 1966 as the final model year However due to a number of different reasons production numbers are inconclusive as it is a known fact that the engine and frame numbering procedure did not follow a consistent pattern and at times was somewhat random Consequently there is some disagreement on the total production with less than 250 units the most commonly quoted number Royal Enfield was very adept at utilizing components across their entire model line and this sharing carried over into their workshop manuals Consequently many of the sections and illustrations are identified as being appropriate for various models and not necessarily specific to the particular model referenced in the manual title **Honda XL/XR 250 and 500 Owners Workshop Manual** Pete Shoemark,1984 Clymer Honda XL/XR 250-350, 1978-1995, XR200R, 1984-1985, XR250L, 1991-1996 Clymer Publishing,1996 *The Second Book of the Royal Enfield* William Clifford Haycraft,1966

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