

Install the pump cover by aligning the hole in the cover with the dowel pin.

Tighten the screw to secure the pump cover. Make sure that the pump shaft rotates freely without binding.

OIL PUMP INSTALLATION

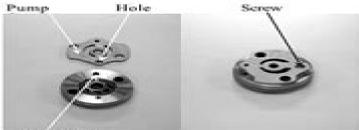
Install the oil pump and oil separator and tighten the two bolts. Make sure that the pump shaft rotates freely. The arrow of oil pump is upside.

Install the pump drive chain and driven gear, then set the circlip securely on the pump shaft.

Install the oil separator cover properly.

Fit the tab of the separator cover into the slit in the separator.

Install the A.C. generator starter driven gear. (10-5)



Dowel Pin



Bolts



Pump Driven Gear



Oil Separator Cover

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