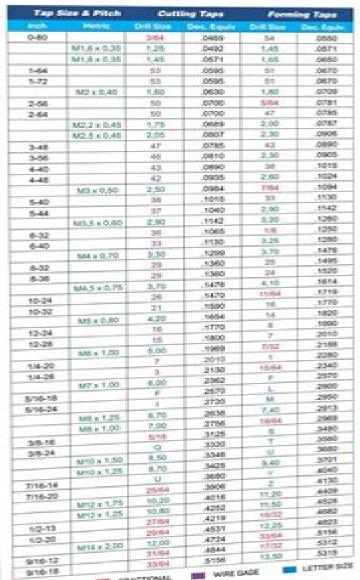


# TAP DRILL RECOMMENDATIONS



FRACTIONAL.

MEDIC

Top Sine & Pitch		Cutting Tape		Forming Tape	
See See	Printerior .	DOM: Store	Dec. Equity	CHIRD Street	Con. Co.
5/8-11		17/00	5342	34,2%	5807
5/8-18		37.64	.5781	15.25	8004
	M16 x 2:00	140,000	.5512	1900	.5958
	M16 x 1.50	14,50	.5709	15,25	6004
	M18 x 2.50	15,50	.6102	39/64	.6094
	M18 x 1.50	16,50	.6496	17,25	.6790
3/4-10		27/72	,6982	45/64	37034
3/4-16		73/76	6875	23/32	37988
	M00 x 2.50	17,50	4890		
	M00 x 1.50	18,50	7283		
	MC2 x 2,50	19.50	3/677		-
	M22 x 1.50	20,50	.8071		
7.6-0		49/64	7956		- 1
28-14		15/76	8/125		7.0
	MO4 x 3,00	21.00	.82/68		
	MON x 2.00	32,00	.8661	*	- "
1.8		718	8750		- 250
1-12		50,04	.9219		250
	MOT N 0.00	24,00	.5449		
	MOT a 2.08	215,00	.9843		250
1.10.7		6566	39944		2.0
		1.3/84	1.0466		- **
108-12	MOD + 5.50	295, 590	1.0430		75.0
	MO0 a 2.00	28.00	1,1004		- 1
	MILES N. P. 1000	1 7 84	1,1094		10.0
		1.1084	1,1719	9.7	
1106-12	MSS x 3.50	219,500	5,1614	10.00	100
	MOS = 2.00	31.00	1,22/05		- *
	AND R. A. W.	1702	1.2188		- *
139-6		1.19/04	1.2969		
15/8-12	MOSt n 4,00	30.00	1.2596		
	M036 x 0,00	3(3,50)	1,2992		
	6600 A. V. A.	0.1932	1.3438		
1.1/0/46		1.27.64	1.4219		-
11/2-12		36.00	1.3790		-
	MOSE x 5,00	36,00	1.4173		- 4

NOT A NOTE AND ADDRESS AND ADD							
1730-27 178-27 178-27 178-18 3-9-18 1-2-34 3-4-14	C (242) C (332) THE 9/16 45/64 29/32	A. (204) 2164 2164 016 016 1176 1176	T (,358) 15 (,358) 15 (35 mm 6 (,64 1 (,564	250 O ( 232) 7/16 3/16 16.0 mm 19/54 1 5/50	D 4,246) R 4,338) 37:64 37:64 18.3 mm 16:64 1 5:70		
1-11 10 14-11 10 10-11 10	1 3164 1 3164 1 2932	1 15/32 1 45/54 2 11/64	1 25/04 1 25/04 2 1/4	1 10 1 40 84 2 10 84	-		

## **Machine Tapping Guide**

**BM King** 

### **Machine Tapping Guide:**

Specifications and Drawings of Patents Issued from the United States Patent Office United States. Patent Office, 1911 **Screwcutting** Marcus Bowman, 2015-08-31 Screwcutting is a guide to the theory and practice of threads and thread making whether that is threading a hole using hand tools or cutting a thread using a lathe The book covers details of the major threadforms such as metric Whitworth and Unified threads as well as the British Association BA and Model Engineering ME and MME series the smaller metric and Unified threads pipe threads and specialist threads such as ACME trapezoidal and RMS microscope threads Techniques for making threads manually as well as screwcutting in the lathe are also covered As well as covering the basics of screwcutting this book examines higher level and advanced techniques using case studies to demonstrate what can be achieved fine accurate and well finished work Illustrated throughout Machine tools Charles James Appleby, 1897 American Machinist ,1900 Automotive Industries ,1921 Official Gazette of the United States Patent Office United States. Patent Office,1900 Scientific Canadian Mechanics' Magazine and Patent Office Record Canada. Patent Office, 1889 The Canadian Patent Office Record and Register of Copyrights and Trade Marks .1928 **Machinery** Lester Gray French, 1907 Official Gazette of the United States Patent Office USA Patent Office, 1899 The Tool Engineer ,1942 American Machinist & Automated Manufacturing ,1924 Machinery Fred Herbert Colvin, Lester Gray French, 1906 Iron Age ,1898 Michigan Manufacturer & Financial **Record** ,1925 Kempthorne's Railway Stores Price Book William Oke Kempthorne, 1909 **Automotive Industries, the** Automobile ,1921 Western Machinery and Steel World ... ,1928 **Automotive Industries** ,1951 Michigan Manufacturer and Financial Record ,1925

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