

6. ENGINE

6-1 Cylinder Head and Gasket

6-1-1. Inspection

If the mating surface of the cylinder head is warped, the compression leakage is caused, resulting in the decrease of engine power. In this case, it is better to grind the mating surface with #400 emery paper as shown in Fig. 6-1-1.

6-1-2. Caution

As regards the cylinder head gasket for T250, be sure to install it with its projecting side facing upwards.

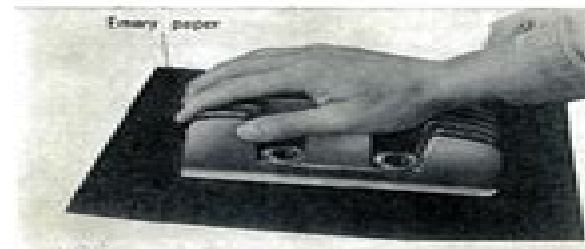


Fig. 6-1-1 Repairing cylinder head warp

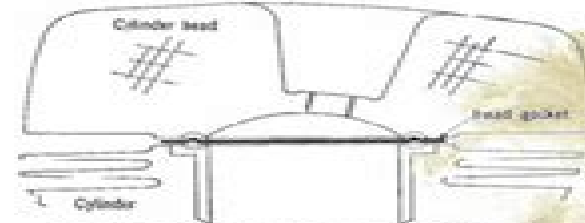


Fig. 6-1-2 Installing cylinder head gasket

6-2. Cylinder

6-2-1 Inspection

Check the cylinder for wear. To determine the amount of wear, measure the cylinder bore with a cylinder gauge. Measure the cylinder bore from front to back and from side to side at three points. If the figure obtained by subtracting the smallest measurement from the largest one is over 0.05 mm (0.002 in) rebore the cylinder.

Limit	Operation
0.05 mm (0.002 in)	Rebore cylinder

When refinishing the cylinder to oversize, first add the oversize step to the standard cylinder bore size.

Check carefully the refinished bore with an accurate cylinder gauge to make sure that it is finished to the calculated size.



Fig. 6-2-1 Measuring cylinder bore

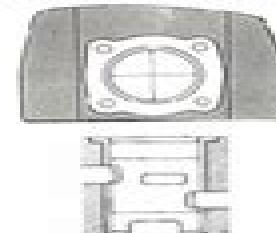


Fig. 6-2-2 Points to be measured

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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Table of Contents Jet Moto 250cc Service Manual

1. Understanding the eBook Jet Moto 250cc Service Manual
 - The Rise of Digital Reading Jet Moto 250cc Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Jet Moto 250cc Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jet Moto 250cc Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Jet Moto 250cc Service Manual
 - Personalized Recommendations
 - Jet Moto 250cc Service Manual User Reviews and Ratings
 - Jet Moto 250cc Service Manual and Bestseller Lists
5. Accessing Jet Moto 250cc Service Manual Free and Paid eBooks

- Jet Moto 250cc Service Manual Public Domain eBooks
- Jet Moto 250cc Service Manual eBook Subscription Services
- Jet Moto 250cc Service Manual Budget-Friendly Options
- 6. Navigating Jet Moto 250cc Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Jet Moto 250cc Service Manual Compatibility with Devices
 - Jet Moto 250cc Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jet Moto 250cc Service Manual
 - Highlighting and Note-Taking Jet Moto 250cc Service Manual
 - Interactive Elements Jet Moto 250cc Service Manual
- 8. Staying Engaged with Jet Moto 250cc Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jet Moto 250cc Service Manual
- 9. Balancing eBooks and Physical Books Jet Moto 250cc Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jet Moto 250cc Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Jet Moto 250cc Service Manual
 - Setting Reading Goals Jet Moto 250cc Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jet Moto 250cc Service Manual
 - Fact-Checking eBook Content of Jet Moto 250cc Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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