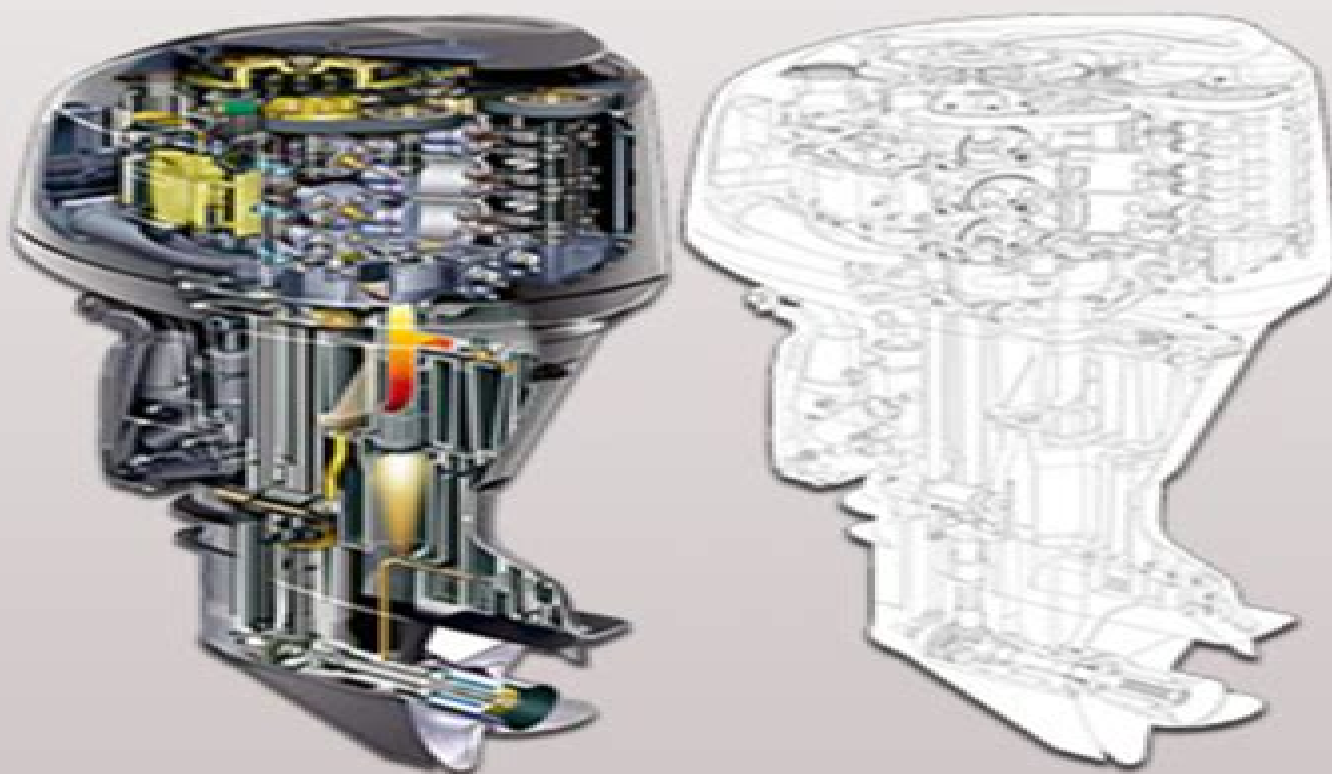




Force Outboard

125 hp 120hp 4 cyl 2-stroke 1984-1989



Service Repair Manual



Maintenance



Repair



Troubleshooting

Manual For Force 125 Hp Motor

Michael Hoelscher



Manual For Force 125 Hp Motor:

Air Force Manual United States. Department of the Air Force, 1966 **Manuals Combined: 150+ U.S. Army Navy Air Force Marine Corps Generator Engine MEP APU Operator, Repair And Parts Manuals** , Over 36 000 total pages
Just a SAMPLE of the CONTENTS by File Number and TM Number 013511 TM 5 6115 323 24P 4 GENERATOR SET
GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 1 5 K SINGLE PHASE AC 120 240 V 28 VDC LESS
ENGINE DOD MODELS MEP 015A 60 HZ NSN 6115 00 889 1446 AND DOD MODEL MEP 025A 28 VDC 6115 00 017 8236
TO 35C2 3 385 4 SL 4 07609A 07610A 013519 TM 5 6115 329 25P 1 GENERATOR SET GASOLINE ENGINE DR LESS
ENGINE 0 5 KW AC 120 240 V 60 HZ 1 PHASE DOD MODEL FSN 6115 923 4469 400 HZ MODEL MEP 019A 6115 940 7862
AN DC MODEL MEP 024A 6115 940 7867 TO 35C2 3 440 14 013537 TM 5 6115 457 12 7 GENERATOR SET ENGINE
DRIVEN TACTICAL SKID MTD 100 KW 3 PHASE 4 WIRE 120 240 416 V DOD MODELS MEP 007A UTILITY CLASS 50 60 HZ
NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 H 6115 00 133 9102 MODEL MEP 116A PRECISE CLASS
400 KW 6115 00 133 9103 INCLUDING OPTIONAL KITS MODEL MEP 007 AWF WINTERIZATION KIT FUEL BURNING
6115 00 463 9082 MEP 007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MODEL MEP 007A DUMMY LOAD KIT
6115 00 463 9086 AND MODEL MEP 007AWM WHEEL 013538 TM 5 6115 457 34 12 GENERATOR SET DIESEL ENGINE
DRIVEN TACTICAL SKID 100 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODELS MEP0 UTILITY CLASS 50 60 HZ
NSN 6115 00 133 9101 MODEL MEP106A CLASS 50 60 HZ 6115 00 133 9102 AND MODEL MEP116A PRECISE 400 HZ
6115 00 133 9103 INCLUDING OPTIONAL KITS DOD MODELS MEP007AWF WINTERIZATION KIT FUEL BURNING 6115
00 463 9082 MEP007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MOD MEP007ALM DUMMY LOAD KIT 6115
00 463 9086 AND MODEL MEP007A MOUNTING KIT 6 013540 TM 5 6115 458 24P 9 GENERATOR SET DIESEL ENGINE
DRIVEN TACTICAL SKID MTD 2 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODELS MEP009A UTILITY
CLASS 50 60 HZ NSN 6115 00 133 9104 AND MODEL MEP108A PRECISE CLASS 50 60 HZ 6115 00 935 8729 INCLUDING
OPTIONAL K DOD MODELS MEP009AWF WINTERIZATION KIT FUEL BURNING 6115 00 403 3761 MODEL MEP009AWE
WINTERIZATION KIT ELECTRIC 6115 00 489 7285 013545 TM 5 6115 465 12 19 GENERATOR DIESEL ENGINE DRIVEN
TACTICAL SKID MTD 30 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODEL MEP 005A UTILITY CLASS 50 6 NSN
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463 9083 MODEL MEP WINTERIZATION KIT ELECTRIC 6115 00 463 9085 MODEL MEP 005A LOAD BANK KIT 6115 00
463 9088 AND MODEL MEP 005AWM WH 013547 TM 5 6115 465 34 12 GENERATOR SET DIESEL ENGINE DRIVEN
TACTIC SKID MTD 30 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MO MEP 005A UTILITY 50 60 HZ NSN 6115 00
118 1240 MODEL MEP 104A PRECISE 50 60 HZ 6115 00 118 1247 MODEL MEP 114 PRECISE 50 60 HZ 6115 00 118 1248

INCLUDING OPTIONAL KITS MODEL MEP 005AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 MODEL MEP 005AWE WINTERIZATION KIT ELECTRIC 6115 00 463 908 MODEL MEP 005ALM LOAD BANK KIT 6115 00 463 9088 MODEL MEP WHEEL MOUNTING KIT 6115 00 013548 TM 5 6115 545 12 18 GENERATOR DIESEL ENGINE DRIVEN TACTICAL SKID MTD 60 KW 3 PHASE 4 WIR 120 208 AND 240 416 VOLTS DOD MODEL MEP 006A UTILITY CLASS 5 NSN 6115 00 118 1243 DOD MODEL MEP 105A PRECISE CLASS 50 60 6115 00 118 1252 DOD MODEL MEP 115A PRECISE CLASS 400 HZ 6115 00 118 1253 INCLUDING OPTIONAL KITS DOD MODEL MEP006AWF WINTERIZATION KIT FUEL BURNING 6115 00 407 8314 DOD MODEL MEP006AWE WINTERIZATION KIT ELECTRIC 6115 00 455 7693 DOD M MEP006ALM LOAD BANK KIT 6115 00 407 8322 DOD MODEL MEP006 013550 TM 5 6115 545 34 12 INTERMEDIATE FIELD DIRECT AND GENERAL SUPPORT AND DEPOT MAINTENANCE MANUAL FOR GENERATOR SET DIESEL ENGINE DRIVEN TAC SKID MTD 60 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODELS MEP 006A UTILITY CLASS 50 60 HZ FSN 6115 118 1243 MEP 105A PRECISE CLASS 50 60 HZ 6115 118 1252 AND MEP 115A PRECISE CLASS 400 HZ 6115 118 1253 TO 35C2 3 444 2 NAVFAC P 8 626 34 TM 00038G 35 015378 TM 5 6115 323 14 10 GENERATOR GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 1 5 KW SI PHASE AC 120 240 V 28 V DC LESS ENGINE DOD MODELS MEP 01 60 HZ NSN 6115 00 889 1446 AND MODEL MEP 025A 28 V DC 6115 00 017 8236 TO 35C2 3 385 1 015380 TM 5 6115 332 24P 3 GENERATOR GASOLINE ENGINE AIR COOLED 5 KW AC 120 240 V SINGLE PHASE 120 208 V 3 PHASE SKID MOUNTED TUBULAR FRAME LESS ENGINE M DESIGN 60 HZ DOD MODEL MEP 017A NSN 6115 00 017 8240 400 DOD MODEL MEP 022A 6115 00 017 8241 TO 35C2 3 424 24 020611 LO 5 6115 457 12 GENERATOR SET DIESEL ENGINE DRIVEN SKID MTD 100 KW 3 PHASE 120 208 AND 240 416 V DOD MODELS MEP 007A UTILITY CLASS 50 NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 H 6115 00 133 9102 AND MODEL MEP 116A PRECISE CLASS 400 HZ 6115 00 133 9103 020612 LO 5 6115 458 12 GENERATOR SET DIESEL ENGINE DRIVEN SKID MTD 200 KW 3 PHASE 4 WIRE 120 208 416 VOLTS DOD MODELS MEP 009A UTILITY CLASS 50 60 HERTZ NSN 6115 00 133 9104 MEP 108A PRECISE CLASS 50 HERTZ 6115 00 935 8729 LO 07536A 12 020614 LO 5 6115 465 12 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MOUNTED 30 3 PHASE 4 WIRE 120 206 AND 240 416 V DOD MODEL MEP 055A UT CLASS 50 60 HZ NSN 6115 00 118 1240 MODEL MEP 104A PRECI CLASS 50 60 HZ 6115 00 118 1247 AND MODEL 114A PRECISE CLA 400 HZ 6115 00 118 1248 025150 TM 5 6115 271 14 12 GENERATOR SET GASOLINE ENGINE DRIVEN S MTD TUBULAR FRAME 3 KW 3 PHASE AC 120 208 AND 120 240 V 2 DC LESS ENGINE DOD MODEL MEP 016A 60 HZ NSN 6115 00 017 823 MODEL MEP 016C 60 HZ 6115 00 143 3311 MODEL MEP 021A 400 HZ 6115 00 017 8238 MODEL MEP 021C 400 HZ 6115 01 175 7321 MODEL MEP 026A DC HZ 6115 00 017 8239 MODEL MEP 026C 28 V DC 6115 01 175 7320 TO 35C2 3 386 1 TM 05926A 14 NAVFAC P 8 6 025151 TM 5 6115 271 24P 3 GENERATOR SET GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULA FRAME 3 KW 3 PHASE AC 120 208 AND 120 240 VOLTS 28 VDC LE ENGINE DOD

MODEL MEP 016A 60 HERTZ NSN 6115 00 017 8237 MEP 021A 400 HERTZ 6115 00 017 8238 MEP 026A 28 VDC HERTZ 6115 00 017 8239 MEP 016C 60 HERTZ 6115 01 143 3311 MEP 400 HERTZ 6115 01 175 7321 MEP 026C 28 VDC HERTZ 6115 01 175 7320 TO 35C2 3 386 4 SL 4 05926A 032507 TM 5 6115 275 14 10 GENERATOR SET GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 10 KW AC 120 208V PHASE AND 120 240V SINGLE PHASE LESS ENGINE DOD MODELS MEP HZ NSN 6115 00 889 1447 AND MEP 023A 400 HZ 6115 00 926 08 NAVFAC P 8 615 14 TO 35C2 3 452 1 THIS ITEM IS INCLUDED ON EM 0086 EM 0088 D MEP 018A UTILITY CLASS 60 HZ NSN 6115 00 889 1447 AND MEP 0 PRECISE CLASS 400 HZ 6115 00 926 0843 NAVFAC P8 615 24P TO 35C2 3 452 4 THIS ITEM IS INCLUDED ON EM 0086 EM 0088 1 PHASE 3 WIRE 3 PHASE 4 WIRE 120 120 240 AND 120 208 V DOD MODEL MEP 002A UTILITY CLASS 60 HZ NSN 6115 00 465 1044 NAVFAC P 8 622 12 TO 35C2 3 456 1 TM 05682C 12 032640 TM 5 6115 585 12 12 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 10 KW 1 PHASE 2 WIRE 1 PHASE 3 WIRE AND 3 PHASE 4 WIRE 120 120 240 AND 120 208 V DOD MODEL MEP 003A UTILITY CLASS 60 HZ NSN 6115 00 465 1030 AND MODEL MEP 112A UTILITY CLASS 400 HZ 6115 00 465 1027 NAVFAC P 8 623 12 TO 35C2 3 455 1 TM 05684C 05685B 12 032781 TM 5 6115 584 34 8 GENERATOR SET DIESEL ENGINE DRIVEN TAC SKID MOUNTED 5 KW 1 PHASE 2 WIRE 1 PHASE 3 WIRE 3 PHASE 120 120 240 AND 120 208 V DOD MODEL MEP 002A UTILITY CLASS NSN 6115 00 465 1044 NAVFAC P 8 622 34 TO 35C2 3 456 2 TM 0568C 34 032936 TM 5 6115 329 14 4 GENERATOR SET GASOLINE ENGINE DRIVEN 0 5 KW LESS ENGINE DOD MODEL MEP 014 UTILITY CLASS 60 HZ NSN 6115 00 923 4469 DOD MODEL MEP 01 UTILITY CLASS 400 HZ 6115 00 940 7862 AND DOD MODEL MEP 024 UTILITY CLASS 28 VDC 6115 00 940 7867 TO 35C2 3 440 1 033374 TM 5 6115 332 14 10 GENERATOR SET TAC GASOLINE ENGINE AIR COOLED 5 KW AC 120 240 V SINGLE PHASE V 3 PHASE SKID MOUNTED TUBULAR FRAME LESS ENGINE MILITARY DOD MODEL MEP 017A UTILITY 60 HZ NSN 6115 00 017 8240 AND MODEL MEP 022A UTILITY 400 HZ 6115 00 017 8241 NAVFAC P 8 614 14 TO 35C2 3 424 1 033750 TM 5 6115 585 34 9 GENERATOR SET DIESEL ENGINE DRIVEN TAC SKID MOUNTED 10 KW 1 PHASE 2 WIRE 1 PHASE 3 WIRE 3 PHASE 4 WIRE 120 120 240 AND 120 208 VOLTS DOD MODEL MEP 003A UT CLASS 60 HZ NSN 6115 00 465 1030 NAVFAC P 8 623 12 TO 35C2 3 455 2 TM 05684C 05685B 34 034072 TM 5 6115 585 24P 5 GENERATOR SET DIESEL ENGINE DRIVEN TA SKID MTD 10 KW 1 PHASE 2 WIRE 1 PHASE 3 WIRE 3 PHASE 4 W 120 120 240 AND 120 208 V DOD MODELS 003A UTILITY CLASS 60 NSN 6115 00 465 1030 AND MODEL MEP 112A UTILITY CLASS 400 6115 00 465 1027 NAVFAC P 8 623 24P TO 35C2 3 455 4 SL 4 05684C 06585B 040180 TM 5 6115 584 12 HR HAND RECEIPT MANUAL COVERING END ITEM COMPONENTS OF END ITEM C BASIC ISSUE ITEMS BII AND ADDITIONAL AUTHORIZATION LIST AAL GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 5 KW 1 WIRE 1 PH 3 WIRE 3 PH 4 WIRE 120 120 240 AND 120 208 V D MEP 002A UTILITY CLASS 60 HZ NSN 6115 00 465 1044 040833 TM 5 6115 458 12 HR HAND RECEIPT MANUAL COVERING THE END ITEM COMPONENTS OF END ITE BASIC ISSUE ITEMS BII AND ADDITIONAL

AUTHORIZATION LIST AA GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MOUNTED 20 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODEL MEP 009A UT CLASS 50 60 HZ NSN 6115 00 133 9104 AND DOD MODEL MEP 108A PRECISE CLASS 50 60 HZ 6115 00 935 8729 040843 TM 5 6115 593 34 GENERATOR SET DIESEL ENGINE DRIVEN TAC SKID MTD 500 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODEL MEP 029A CLASS UTILITY 50 60 HZ NSN 6115 01 030 DOD MODEL MEP 029B CLASS UTILITY 50 60 HZ 6115 01 318 6302 INCLUDING OPTIONAL KITS DOD MODEL MEP 029AHK HOUSING KIT 6115 01 070 7550 DOD MODEL MEP 029ACM AUTOMATIC CONTROL MO 6115 01 275 7912 DOD MODEL MEP 029ARC REMOTE CONTROL MODULE 6110 01 070 7553 DOD MODEL MEP 029ACC REMOTE CONTROL CABLE 6110 01 087 4127 NAVFAC P 8 041070 TM 5 6115 593 12 GENERATOR SET ENGINE DRIVEN TACTICAL SKID MTD 500 KW 3 PHASE 4 WIRE 120 240 416 VOLTS DOD MODEL MEP 029A CLASS UTILITY HERTZ 50 60 NSN 6115 01 030 6085 MEP 029B UTILITY 50 60 6115 01 318 INCLUDING OPTIONAL KTS DOD MODELS MEP 029AHK NOMENCLATURE HOUS 6115 01 070 7550 MEP 029ACM AUTOMATIC CONTROL MODULE 6115 01 275 7912 MEP 029ARC REMOTE CONTROL MODULE 6110 01 070 7553 MEP 029ACC REMOTE CONTROL CABLE 6110 01 087 4127 TO 35C2 3 463 1 041338 LO 55 1730 229 12 POWER UNIT AVIATION MULTI OUTPUT GTED ELECTRICAL HYDRAULIC PNEUMATIC AGPU WHEEL MOUNTED SELF PROPELLED TOWABLE DOD MODEL MEP 360A CLASS PRECISE HERTZ 400 NSN 1730 01 144 1897 042791 TM 5 6115 457 12 HR HAND RECEIPT MANUAL COVERING THE BASIC ISSUE ITEMS BII FOR GE SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 100 KW 3 PHASE 120 208 AND 240 416 V DOD MODELS MEP007A UTILITY CLASS 50 6 NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 6115 00 133 9102 AND MODEL MEP116A PRECISE CLASS 400 HZ 6115 00 133 9103 043437 TM 5 6115 593 24P 1 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MOUNTED 500 KW 3 PHA 4 WIRE 120 208 AND 240 416 VOLTS DOD MODEL MEP 029A UTILITY CL 50 60 HZ NSN 6115 01 030 6085 MEP 029B UTILITY CLASS 50 60 6115 01 318 6302 INCLUDING OPTIONAL KITS DOD MODEL MEP 029AHK HOUSING KIT 6115 01 070 7550 MEP 029ACM AUTOMATIC CONTROL MOD 6115 01 275 7912 MEP 029ARC REMOTE CONTROL MODULE 6110 01 070 7553 MEP 029ACC REMOTE CONTROL CABLE 6110 01 087 NAVFAC P 8 631 24P TO 35C2 3 463 4 044703 TM 5 6115 545 12 HR HAND RECEIPT MANUAL COVERING COMPONENTS OF END ITEM COEI BAS ITEMS BII AND ADDITIONAL AUTHORIZATION LIST AAL FOR GENERA DIESEL ENGINE DRIVEN TACTICAL SKID MTD 60 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODELS MEP 006A UTILITY CLASS 50 6 NSN 6115 00 118 1243 MODEL MEP 105A PRECISE CLASS 50 60 H 6115 00 118 1252 AND MODEL MEP 115A PRECISE CLASS 400 HZ 6115 00 118 1253 050998 TM 5 6115 600 12 8 GENERATOR DIESEL ENGINE DRIVEN TACTICAL SKID MTD 100 KW 3 PHASE 4 WIR 120 208 AND 240 416 V DOD MODEL MEP 007B CLASS UTILITY 50 60 NSN 6115 01 036 6374 INCLUDING OPTIONAL KITS DOD MODEL MEP00 WINTERIZATION KIT FUEL BURNING AND MEP007BWE WINTERIZATION KIT ELECTRIC 051007 TM 5 6115 600 24P 4 GENERATOR SET DIESEL ENGINE DRIVEN 100 KW 3

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