



Drums 1, 3, and 4

- 1 Remove half of the guard from the drum.
- 2 Removed the guard.



4 Avoid the sharp bar across the wire rope. Make sure there is no sharp bending under the clamping bar.

- 2 Position the end of the rope at an slightly around the end of the rope around.

4 Tighten the turnbuckle (see Torque Table).



1

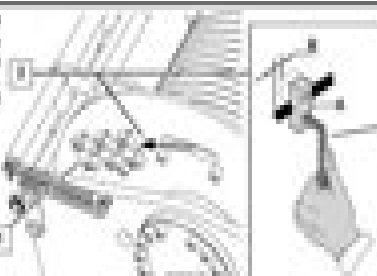
4

Figure 4-44

#### Torque Table

- Torque clamping screws to 200 Nm (150 ft-lb).
- Do not use Loctite.
- T-bolt® thread locking compound has been applied to the screws. The screws can be repositioned after several times before applying the compound.

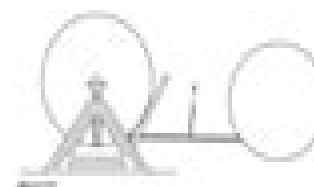
Route the wire rope from the inside of the drum, through the hole in the drum flange, and under the turnbuckle "W" on the outside of the drum flange. The rope protection "W" must be at least twice the wire rope's diameter.



Drum 2

- 2 Securely tighten the clamping screws to 200 Nm (150 ft-lb).

Figure 4-45



Item	Description	Item	Description
1	Clamping screw	6	Drum
2	Shelf	7	Top to Top winding
3	Jack stand	7	Bottom to Bottom winding
4	Shackle		

Figure 4-46

### Winding Wire Rope onto Drum

#### CAUTION

##### Avoid Wire Rope Damage

The shipping reel must rotate when the wire rope is unwound.

Attempting to remove the wire rope from a stationary reel can result in a twisted wire rope, and the wire rope will be ruined.

1. Remove the wire rope from the shipping reel.

4. Mount the wire rope shipping reel (1, [Figure 4-49](#)) on a shaft (2) supported at both ends by jacks (3) or blocks.

5. Provide a brake at the shipping reel so that the wire rope can be wound tightly on the drum.

6. Avoid a reverse bend when winding the wire rope onto the drum: wind from the top of the reel to the top of drum (upper view) or from the bottom of the reel to the bottom of the drum (lower view).

6. Avoid dragging the wire rope in the dirt or around objects that can scrape, rock, cut, or crush the wire rope.

7. Carefully inspect the drums and all rope guides, rollers, and sheaves for defects that can cause the wire rope to wear or be cut. If defects cannot be fixed, replace the faulty parts.

8. Apply tension to the wire rope as it is wound slowly onto the drum.

9. The first wrap of wire rope must be tight against the drum flange for the approximately three-fourths of the drum diameter (View 4, [Figure 4-45](#)).

9. Tap the adjacent wraps against each other with a soft mallet or wooden mallet as the wire rope is applied onto the drum.

9. Use extreme care not to put hands or tools in the wire rope. Allow the rope to return to its natural lay.

#### CAUTION

##### Avoid Wire Rope Damage

Woods or stacked wraps (View 5, [Figure 4-47](#)) in the first layer will permit movement and a wedging action with the subsequent layers. Crushing and abrasion of the wire rope will occur.

Never allow the wire rope to "come whiff" on the drum.

# Mlc 2015 Manual

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## **MLC 2015 Manual:**

**Study Manual for SOA Exam MLC** Abraham Weishaus, 2007      *Yearbook of International Organizations 2014-2015 (Volume 4)* Union Of International Associations, Union of International Associations, 2014-09-17 The Yearbook of International Organizations provides the most extensive coverage of non profit international organizations currently available Detailed profiles of international non governmental and intergovernmental organizations IGO collected and documented by the Union of International Associations can be found here In addition to the history aims and activities of international organizations with their events publications and contact details the volumes of the Yearbook include networks between associations biographies of key people involved and extensive statistical data Providing both an international organizations and research bibliography Volume 4 cites over 46 000 publications and information resources supplied by international organizations and provides nearly 18 000 research citations under 40 subject headings This volume also includes a research bibliography on international organizations and transnational associations

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