

DEFINITIONS AND BASIC CONCEPTS

Metrology: *It is the name given to the science of pure measurements.*

1. **Line Standard:** *When the length being measured is expressed as the distance between the two lines then it is called Line standard. e.g. scale.*
2. **End Standard:** *When the length being measured is expressed as the distance between the two parallel end faces then it is called end standard. e.g. Slip gauges.*
3. **Limits:** *The maximum and minimum permissible sizes within which the actual size of a component lies are called Limit.*
4. **Tolerance:** *It is impossible to make anything to an exact size. Therefore it is essential to allow a definite tolerance or permissible variation every specified dimension.*
5. **Interchangability:** *It occurs when one part in an assembly can be substituted for a similar part which has been made to the same drawing.*
6. **Allowance:** *A difference between the hole dimension and shaft dimension for any type of fit is called Allowance.*
7. **Deviation:** *It is defined as the algebraic difference between a size (Actual, Maximum etc.) and the corresponding basic size.*
8. **Fit:** *When two parts are to be assembled the relationship resulting from the difference between their sizes before assembly is called a fit.*

Measurement: *It is a process of comparing quantitatively an unknown magnitude with a predefined standard.*

1. **Readability of an Instrument:** *This is the term which indicates the closeness with which the scale of the instrument may be read.*
2. **Least count:** *It is the smallest difference between two indications that can be detected on the instrument scale.*
3. **Range:** *It represents the highest possible value that can be measured by an instrument or it is the difference between the largest and the smallest results of measurements.*
4. **Sensitivity:** *The sensitivity of an instrument is the ratio of the linear movement of the pointer on the instrument to the change in the measured variable causing this motion.*
5. **Error:** *The difference between the true value and the result is known as error.*

Mmm Lab Manual

LL Leslie



Mmm Lab Manual:

Reviewing **Mmm Lab Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Mmm Lab Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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