

VALVE MECHANISM



Fig. 11 - Assembly of Valve Mechanism

NOTE: This Cover fits M-100 and M-100 Dual Tractor Models.

Refer to Figs. 12 and 13.

1. Remove head cap, gaskets and valve pin from cover assembly.
2. Remove gasket plate, No. 7, Fig. 12.
3. Turn the drawing board to the position of picture to stop gasket pin, No. 7, with the end of the valve support.
4. Remove head, No. 1, Part 1.



Fig. 12 - Assembly of Valve Mechanism

5. Remove camshaft assembly, No. 1, to the rear support.
6. Remove valve pin and gasket plate, No. 7, Fig. 12.
7. Remove timing belt, No. 8.
8. Before you take the pin out of the valve and cylinder assembly, turn the valve and cylinder assembly to the right.
9. To separate the cylinder from the support, draw out the pin, No. 9, Fig. 13.

DISASSEMBLY - Cover Plate

Refer to Fig. 14.

1. Place cylinder assembly in a drawing board. Locate a hole in the cover to stop the pin against the spring pressure. Turn it to the cover face. Then insert the small pin through the valve pin and end of cylinder and into the hole in the cover.
2. Remove valve linkage rod, No. 1, and gasket, No. 2, from the valve pin, No. 3.
3. Remove oil seal, No. 4.
4. Remove screws, No. 5, and cover, No. 6, and draw out, No. 7.
5. Push valve spring, No. 8, out of the valve body.



Fig. 14 - Exploded View of Valve Mechanism

6. Remove camshaft rod, No. 12, and valve support and spring, No. 10 and 11, to left from the valve body.
7. Remove "O"-rings, No. 9, 8 and 13.

DISASSEMBLY - Valve Body

1. Remove "O"-rings and oil seal and valve support. Draw out the oil seal and valve pin of the valve.
2. Support camshaft rod for work and adjustment.
3. Check spring and replace if broken.
4. Remove oil gasket and valve from valve linkage rod.

DISASSEMBLY - Valve Body

Refer to Fig. 14.

1. Remove "O"-rings, No. 9, valve pin

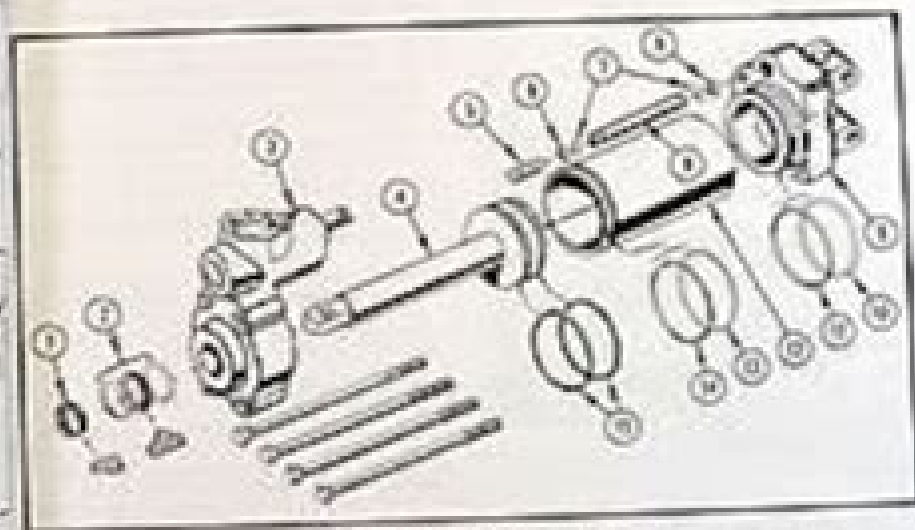


Fig. 15 - Exploded View of Valve Mechanism

- valve and new "O"-rings, No. 9 and 13, into valve support and linkage rod.

2. Place new gasket, spring and support pin and oil seal and valve linkage rod, No. 12, "T" type assembly.
3. Apply a light coating of grease to the valve pin and camshaft rod and the linkage rod from the linkage rod.
4. Mount in place with drawing rod, No. 12.
5. CHECK THAT ALL SCREWS AND BOLTS ARE TIGHTENED PROPERLY. Cover 2 screws, camshaft rod and oil seal, No. 9.
6. Install head and oil seal, No. 8 and 9.

DISASSEMBLY - Valve Body

Refer to Fig. 15.

1. Remove camshaft rod, No. 12, and valve pin, No. 9, and oil seal, No. 9.

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