



# ARMORER'S MANUAL

## Pump Action Shotgun Model 500, Model 590



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### 2-1-1 ACTION BAR ASSEMBLY

The Action Bar Assembly consists of the action bar, action bar spring, action bar pin and action bar pin nut. See Figure 1.



FIG. 1  
Action Bar Assembly

### 2-1-2 ACTION BAR SPRING

The Action Bar Spring consists of the action bar spring, action bar spring pin, action bar spring pin nut, action bar spring pin washer and action bar spring pin lock washer. See Figure 2.



FIG. 2  
Action Bar Spring

### 2-1-3 ACTION BAR PIN

The Action Bar Pin consists of the action bar pin, action bar pin nut, action bar pin washer, action bar pin lock washer, action bar pin spring, action bar pin spring pin, action bar pin spring pin nut, action bar pin spring pin washer, action bar pin spring pin lock washer and action bar pin spring pin lock washer. See Figure 3.



FIG. 3

### 2-1-4 ACTION BAR PIN NUT

The Action Bar Pin Nut consists of the action bar pin nut, action bar pin nut washer, action bar pin nut lock washer, action bar pin nut spring, action bar pin nut spring pin, action bar pin nut spring pin nut, action bar pin nut spring pin washer, action bar pin nut spring pin lock washer, action bar pin nut spring pin lock washer and action bar pin nut spring pin lock washer. See Figure 4.



# Mossberg 500a Owners Manual

**ML Yell**



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