

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?  
 Marks : 3  
 A. plate and channel jig  
 B. sandwich jig  
 C. trunion jig  
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....  
 Marks : 3  
 A. solid jig  
 B. table jig  
 C. post jig  
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....  
 Marks : 3  
 A. Latch jig  
 B. plate jig  
 C. box jig  
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....  
 Marks : 3  
 A. mass production of threaded component  
 B. mass production of form turned component  
 C. production of tapered component  
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?  
 Marks:3  
 A. simultaneous feed method  
 B. tail stock off set  
 C. compound rest  
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....  
 Marks : 3  
 A. tracing method  
 B. compound rest  
 C. taper turning attachment  
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?  
 संकेत : 3  
 A. प्लेट और चैनल जैग  
 B. सैंडविच जैग  
 C. ट्रयूनियन जैग  
 D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....  
 संकेत : 3  
 A. सॉलिड जैग  
 B. टेबल जैग  
 C. पोस्ट जैग  
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....  
 संकेत : 3  
 A. लॉच जैग  
 B. प्लेट जैग  
 C. बॉक्स जैग  
 D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....  
 संकेत : 3  
 A. पैर बालेंसिंग का बड़े पैमाने पर उत्पादन के लिए  
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए  
 C. टेपर घटक का उत्पादन  
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?  
 संकेत:3  
 A. साइमल्टेनियस फीड विधि  
 B. टेल स्टॉक ऑफ सेट  
 C. कंपाउंड रेस्ट  
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टेपर करने हैं तो उत्पादन विधि होती.....  
 संकेत : 3  
 A. ट्रैसिंग विधि  
 B. कंपाउंड रेस्ट  
 C. टेपर टर्निंग अटैचमेंट  
 D. मैनुअल फीडिंग के द्वारा

# Iti Turner Theory Question Paper

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