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fundamental and cutting edge coverage of both hardware and a software aspect of a great little PLC which is called LOGO The purpose of this text is to design implement and detail a PLC base temperature controller using a LOGO PLC This book is prepared for those who are already familiar with the application of basic PLC instructions and now want to challenge their knowledge by writing a much more complex industrial control program In the text a typical Functional Specification of a full industrial temperature controller is presented to you the reader Your job is to re write the main program which consists of many blocks of instructions using FBD language The schematics of all the hardware used in these projects are also given The text contains many schematic diagrams and screenshots to show you how certain input output field devices are wired to the PLC in use

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MOVI-PLC Programming with the PLC Editor SEW-Eurodrive-GmbH und Co,2005 Siemens system 7.000: Siemens system 4004: Operating system BS 1000 : Data management system (DMS):Reference manual ,1978 **SIMATIC S 5 automation system** Hans Berger, **Simatic S5 Step 5 Basic Package Manual** Siemens Aktiengesellschaft,1991

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