

Sturdy, hydraulic cutter with 5,5" monochrome display for all standard cutting work.

Customer benefits

- Greatest cutting accuracy due to the POLAR-Positioning-System DPS
- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- Machine frame with optimized stability for optimum absorption of cutting forces and greatest cutting accuracy



Description Cutter D 115

The cutter POLAR D 115 is designed for one-shift operation. The precise and gentle swing cut is carried out hydraulically. Thus, the time of the knife spent in the lower dead end can be adapted to the material. The ultra-smooth stainless table surface equipped with air jets allows an easy handling of the material. Within a wide setting range the clamping pressure can be adjusted infinitely to each cutting material by means of a turning knob with scale. Bright LEDs mark the cutting line clearly visible for the operator.

The operation of the machine is done via an ergonomically positioned control panel with 5,5" monochrome display and additional membrane keypad. Recurring cutting sequences can be memorized (memory capacity 198 programs) and adapted at any time. The creation of the cutting programs is done either manually or menu-driven and intuitively via block programming. To optimize the cutting quality the pre-clamping time can be adjusted according to the material.

Technical data

Cutting width	1,150 mm 45.28 in
Feeding depth	1,150 mm 45.28 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	180 daN 397 lbs
Clamp pressure, max	4,000 daN 8,818 lbs
Backgauge speed on return way (0 - ...)	130 mm/sec 5.12 in/sec
Knife speed	10 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	95 mm 3.74 in

Further technical data are available for download on our website.

Manual Polar 107 St Cutter

Zhe Xu



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Australian Printer Magazine ,1992 **Engineering and Mining Journal** ,1891 Power ,1913 **The American Journal of Science** ,1885 English Mechanic and Mirror of Science ,1871 **English Mechanic and Mirror of Science and Art** ,1880 Primary Education ,1910 *Scientific American* ,1871 Monthly magazine devoted to topics of general scientific interest *English Mechanic and World of Science* ,1879 *Marine Engineering* ,1904 **Circular** ,1872 *Proceedings of the 13th International Ship and Offshore Structures Congress* Torgeir Moan, S. Berge, 1997 The International Ship and Offshore Structures Congress ISSC is a forum for the exchange of information by experts undertaking and applying marine structural research The aim of the ISSC is to facilitate the evaluation and dissemination of results from recent investigations to make recommendations for standard design procedures and criteria to discuss research in progress and planned to identify areas requiring future research and to encourage international collaboration in furthering these aims Structures of interest to the ISSC include ships and other marine structures used for transportation exploration and exploitation of resources in and under the oceans The proceedings of the 13th ISSC Trondheim Norway August 1997 are organised in three volumes Vol 1 State of art reports from eight Technical Design Committees Environment Loads Quasi Static Response Dynamic Response Ultimate Strength Fatigue and Fracture Design Principles and Criteria Design Methods Vol 2 State of art reports from eight Specialist Panels Quality Assurance for Marine Structures Structural Design against Fire and Blast Structural Design of High Speed Vessels Structural Design against Collision and Grounding Structural Design against Ice Loads Structural Design of Floating Production Systems Structural Design of Pipeline Systems Fabrication Technology Vol 3 Discussion of each report by invited discussors and from the floor response from the committees **Engineering News-record** ,1904

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Table of Contents Manual Polar 107 St Cutter

1. Understanding the eBook Manual Polar 107 St Cutter
 - The Rise of Digital Reading Manual Polar 107 St Cutter
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Polar 107 St Cutter
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Polar 107 St Cutter
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Polar 107 St Cutter
 - Personalized Recommendations
 - Manual Polar 107 St Cutter User Reviews and Ratings
 - Manual Polar 107 St Cutter and Bestseller Lists
5. Accessing Manual Polar 107 St Cutter Free and Paid eBooks
 - Manual Polar 107 St Cutter Public Domain eBooks
 - Manual Polar 107 St Cutter eBook Subscription Services
 - Manual Polar 107 St Cutter Budget-Friendly Options
6. Navigating Manual Polar 107 St Cutter eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Polar 107 St Cutter Compatibility with Devices
 - Manual Polar 107 St Cutter Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Polar 107 St Cutter
 - Highlighting and Note-Taking Manual Polar 107 St Cutter
 - Interactive Elements Manual Polar 107 St Cutter
8. Staying Engaged with Manual Polar 107 St Cutter

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual Polar 107 St Cutter
- 9. Balancing eBooks and Physical Books Manual Polar 107 St Cutter
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Polar 107 St Cutter
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Polar 107 St Cutter
 - Setting Reading Goals Manual Polar 107 St Cutter
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Polar 107 St Cutter
 - Fact-Checking eBook Content of Manual Polar 107 St Cutter
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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