



250-525 SX, MXC, EXC RACING



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KTM SPORTMOTORCYCLE AG
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Austria
www.ktm.at

2-55



Changing the oil filters

Remove the bolt ❶ and swing the breather fuel container ❷ forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts ❸ and disassemble the two oil filter covers.



Using wedge plates, you may now pull the oil filter mounts ❹ out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings ❺ of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 lbf.ft.

Reinstall the breather fuel container and tighten the bolt to 8 Nm/6 lbf.ft.



Return the motorcycle to an upright position.

Remove the oil dipstick ❶ at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

Ktm 250 400 520 525 Engine Repair Manual 2004

Haynes Publishing



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PENTON - KTM 1972-1975 JACKPINER 175cc - HARE 250cc - MINT 400cc WORKSHOP MANUAL AND PARTS MANUALS Floyd Clymer, Penton Motorcycles, 2025-05-15 128 pages and more than 150 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of 3 publications 1 A workshop manual for the Penton 175cc Jackpiners the 250cc Hare Scrambler and the 400cc Mint models 2 An illustrated Frame and Chassis parts manual and 3 An illustrated 175 250 400cc KTM Engine Parts manual This publication is also appropriate for the KTM MC Motocross and GS Gelände Sport machines that utilize these same engines A BRIEF EXPLANATION OF THE ASSOCIATION BETWEEN PENTON AND KTM In 1967 when John Penton approached KTM Austria with a plan to manufacture off road motorcycles to his design it was obviously seen as an opportunity by KTM to gain a foothold in the expanding USA off road motorcycle market Certainly having someone like John Penton representing their product was a major win for KTM as John's prominent status in off road racing was already well established The first of the Penton KTM joint venture motorcycles the Berkshire 100 and Six Day 125 models powered by Sachs engines arrived in the USA in 1968 The use of a Sachs powertrain was an obvious choice for KTM who without any in house engine capability had been using Sachs engines in their moped scooter and road going motorcycles since the early 1950 s While the Sachs powered off road machines established a solid foothold for Penton motorcycles John began to pressure KTM to construct an engine of their own design The first of the Penton models powered by KTM engines debuted in 1972 as the 175cc Jackpiners followed in 1973 by the 250cc Hare and the 400cc Mint in 1974 See Workshop Manual ISBN 9781588502933 for Sachs powered Pentons However KTM was also marketing identical KTM badged bikes as MC Motocross and GS Gelände Sport models on an international level Obviously this did not sit well with John and the situation worsened when those same KTM badged bikes began to show up on the west coast through a different USA importer The 1976 MC 5 and Cross Country and the 1977 GS 6 Pentons were also badged and sold as KTM s and the association between John and KTM continued to deteriorate In the interim KTM had been pressuring John to relinquish control of his distribution rights and in 1978 KTM purchased both the distribution rights and the company infrastructure and the Penton brand was no more A sad end to an era of great innovation by John Penton however his motorcycles and the identical KTM versions are regarded as some of the best ever to come out of the 1970 s off road motorcycle phenomenon and are highly collectible and still used in vintage events by enthusiasts worldwide Unfortunately owners of these early Penton motorcycles are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals and parts lists that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that have no idea what they are selling Many are nothing more than poor quality comb bound or ring bound photocopies that are scanned and printed complete with greasy pages and

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